

# CableEye® Catalog

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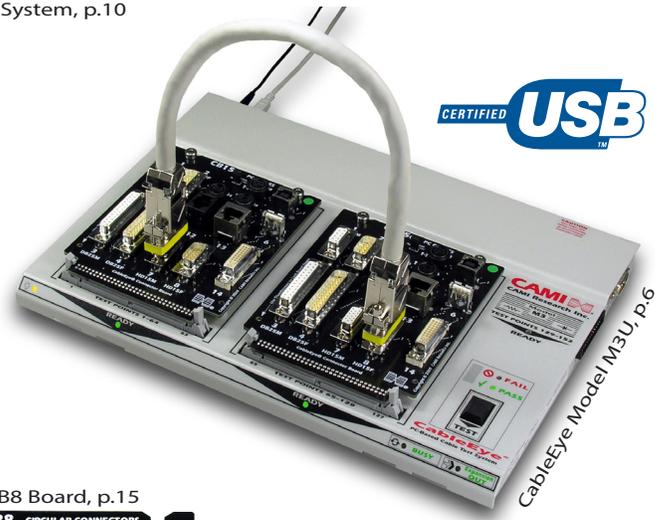
Edition of November 1, 2019

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**Hipot Available!**  
**2100 Vdc**  
**1200 Vac**

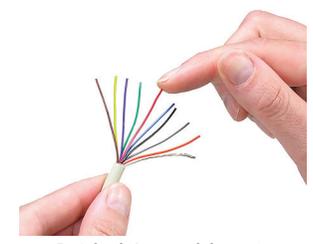
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Rev 3.3

# THE CABLEEYE TESTER



## Test with confidence, test with CableEye!

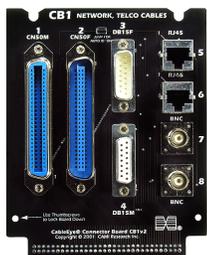
A leader in the development of PC-based Cable and Harness testers for twenty-five years, CAMI offers the CableEye suite of low and high voltage products (shown left and below respectively).

Expandable and programmable, these Future-Ready testers provide pass/fail check and diagnostics for countless applications in Transportation, Energy, Medical Devices, Defense, Scientific R&D, Telecom, and more.

- Easily test ANY cable with ANY connector.
- Setup of these USB Plug-and-Play testers is a breeze.
- Pass / Fail indicators + Digital I/O's.
- Special plug-in boards available to mount harness adapter cables.

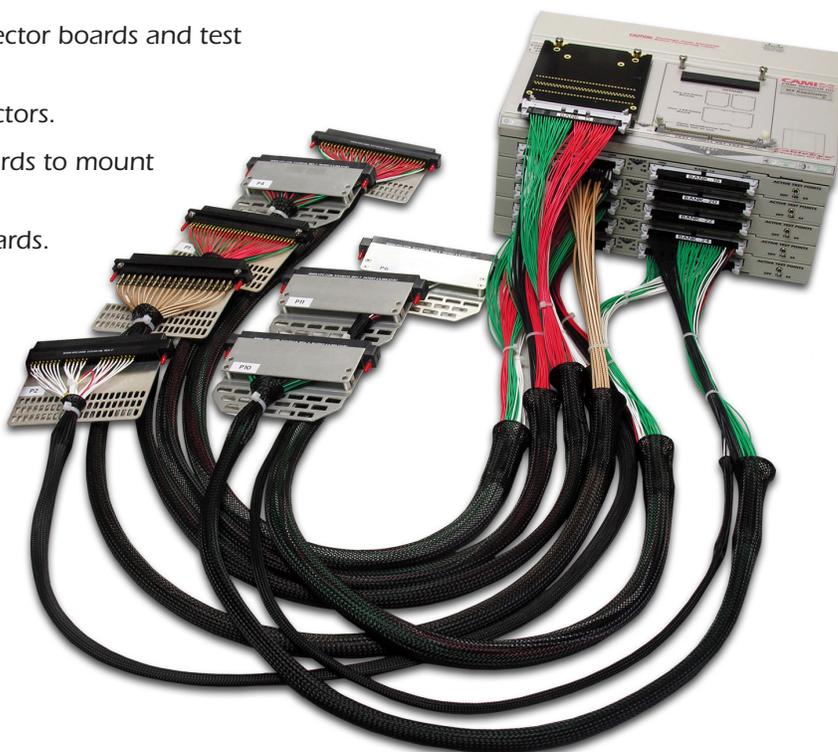


- Industry-standard 64-pin dual-row header connector interface.
- Use our Header Isolators to protect dual-row headers from normal wear-out.



- Many standard plug-in connector boards and test fixtures available.
- Automatically identify connectors.
- Use our blank connector boards to mount unusual connectors.
- Design your own custom boards.

- Test simple two-ended cables or complex harnesses with ease.
- Vertically-stacked expansion modules add 128 test points each.
- Special fixtures available that easily link testers to harness boards.
- Reuse your existing test fixtures from other brands — CAMI will adapt them to CableEye.

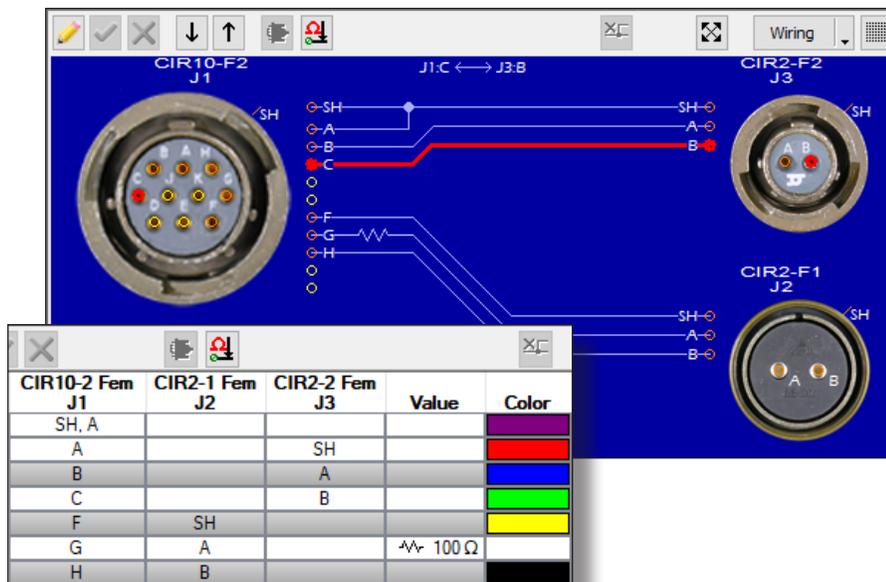


# THE CABLEEYE SOFTWARE

## Find defective, miswired, and intermittent cables instantly.

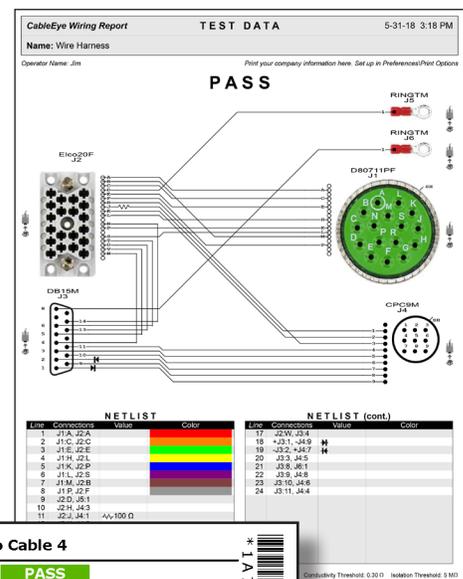
All testers ship with a comprehensive software package that provides test functions, connectors database, graphic wiring display, reporting, data logging, automation scripting and many more features.

- Optional software for custom interfacing, custom connectors graphics, import/export, and guided assembly.
- One common software platform for ALL CableEye testers.
- Robust - Versatile - Easy to Upgrade.
- Windows Based, compatible with Desktop PCs, Laptops, Touchscreen and Tablets.



- Superb color-coded graphic-rich display provides clarity and, at the click of a button, visualize the wiring schematically or as netlist.
- Easily determine type of error and locate it immediately.

- Amazing out of the box color reports and Labels, with PASS/FAIL indicators, graphics and netlist.
- Custom reporting software.
- Print directly to any Windows-compatible standard or label printer.

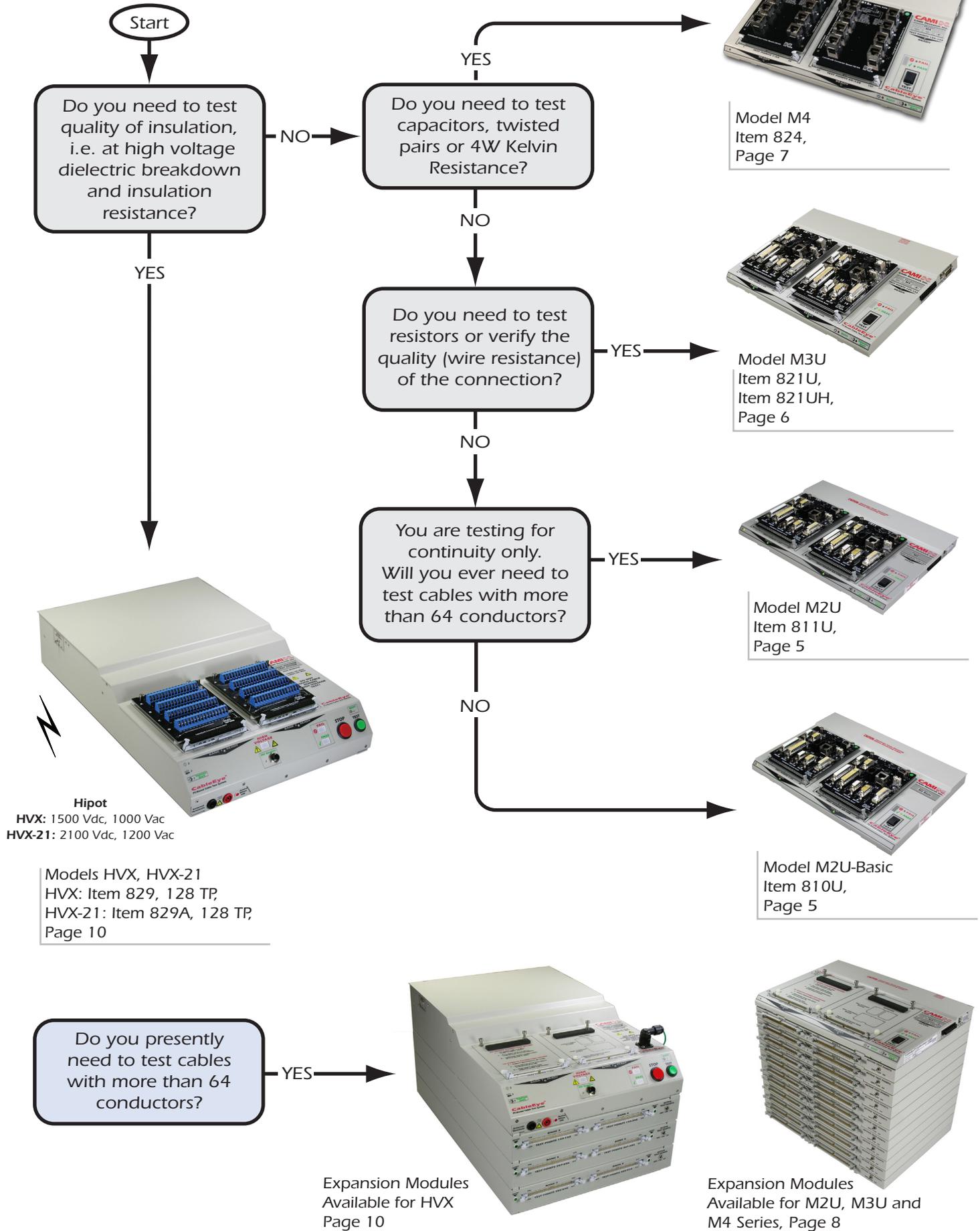


## Automation-Ready Testers

- One button operation or hands-free fully automated control.
- Custom data input, using keyboard or bar code scanner.
- Control external devices with ease.
- Protect your data against unauthorized changes.
- Integrate with automation systems using our API .NET and LabVIEW Programming Interfaces, p.36.



# SYSTEM SELECTION GUIDE

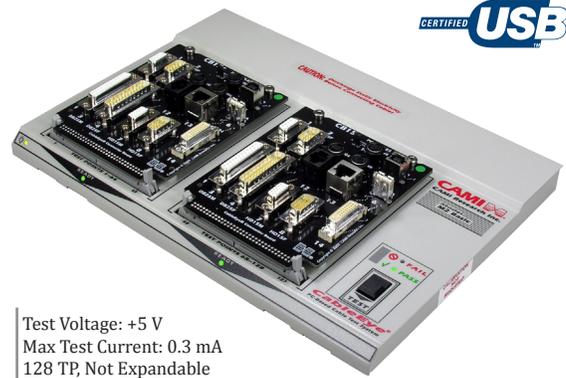


## M2U SERIES SYSTEMS (Low Voltage)



### Item 810U, CableEye M2U-Basic.....

This tester provides basic continuity measurement allowing you to determine connectivity in cables and small wire harnesses. It would be suitable for cables carrying digital signals or any electronic signaling where small amounts of resistance in the cable or connections will not affect the function of equipment to which the cables are connected. The tester includes a 128-point fixture and electronics permitting it to test cables with a maximum of 64 conductors. It includes the CB15 board set as shown in the photo, PC software, power module, one-year warranty with free tech support and software upgrades. The warranty may be renewed yearly for continuing coverage. Connector types on the CB15 board set (Item 745) include DB25 male and female (serial and parallel interface cables), DB9 male and female (serial interface and monitor cables), HD15 male and female (video cables), DVI-I (digital video), USB-A, USB-B, RJ45 shielded (ethernet cables), miniDIN4, miniDIN6, miniDIN8, and modular jack (6-position, 6-conductor for modem and telephone cables, RJ12). You may substitute another board set of equivalent value if desired (see p.14). Use the TEST button on the tester or click on the software screen to trigger a test. A READY indicator confirms a link to the PC software, and PASS, and FAIL indicators visually show the test result. Measurement for a typical cable completes in one-half second. We use industry-standard 64-pin dual-row latch headers as an interface to all of our plug-in connector boards and external test fixtures. The aluminum case is formed from 1/16"-thick aluminum with scratch-proof Lexan surface for long life in an industrial environment. Calibration is not required. This model is not expandable. USB interface. *Ready to use.*



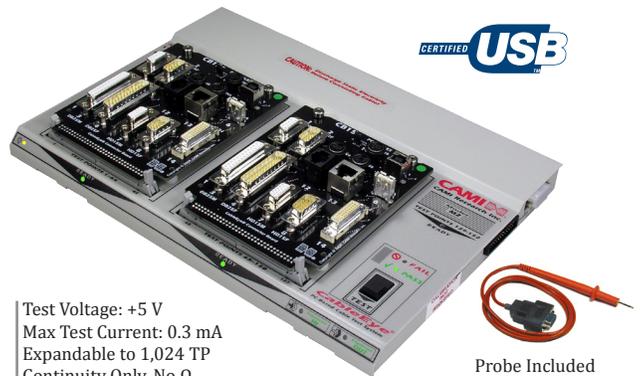
Test Voltage: +5 V  
 Max Test Current: 0.3 mA  
 128 TP, Not Expandable  
 Continuity Only, No  $\Omega$

**CableEye M2U-Basic (Item 810U)**  
 with CB15 Boards (Item 745) Installed

Choose any of our other series models if you need to measure the quality of the connection in your cable/harness. The M2U series testers do not measure wire resistance.

### Item 811U, CableEye M2U.....

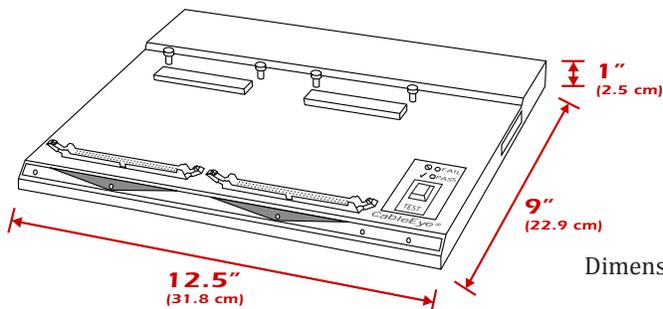
The M2U tester uses the same measurement circuit as the M2U-Basic (Item 810U) to provide basic continuity measurements, but includes 152 test points, enough to test cables with up to 72 conductors, and is expandable to 1,024 test points by connecting expansion modules (Item 813, 128 points per module). Choose 64, 128, or 152 active test points with a switch for optimum measurement time. Additional features include a remote control socket to be used for either an optional external footswitch (Item 714) or for a custom remote control to extend panel indicators, and an accessory socket for a probe or minihook connectors. A probe comes with this tester and works with our software to identify unterminated wires. Calibration is not required. USB interface. *Ready to use.*



Test Voltage: +5 V  
 Max Test Current: 0.3 mA  
 Expandable to 1,024 TP  
 Continuity Only, No  $\Omega$

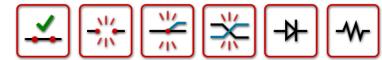
Probe Included

**CableEye M2U (Item 811U)**  
 with CB15 Boards (Item 745) Installed



Dimensions for M2U, M3U and M4 Series testers.

## **M3U SERIES SYSTEMS (Low Voltage)**



Item 821U, CableEye M3U (0.3  $\Omega$  – 10 M $\Omega$ ).....

Item 821UH, CableEye M3UH (0.1  $\Omega$  – 5 M $\Omega$ ) .....

Model M3U has all of the same features as Model M2U, uses the same aluminum case and software, but employs a different electronic design capable of measuring resistance, and thus the quality of connections.

As with the M2U series, the M3U determines connectivity in cables and wire harnesses, but also allows you to set thresholds for maximum permissible connection resistance, and minimum isolation resistance between unconnected wires. For connection resistance, set the low threshold to as little as 0.3  $\Omega$ , and for isolation resistance, set the high threshold as high as 10 M $\Omega$ . Typical thresholds for general-purpose testing would be 5  $\Omega$  maximum for connection resistance, and 1 M $\Omega$  minimum for isolation. Settable resistance thresholds allow you to check for cold solder joints, certain types of crimp defects, improperly-seated connector pins, and intermittent connections.

Use the software to select one particular wire connection in a cable and make continuous resistance measurements at up to 10 cycles per second on that conductor while you flex the cable to look for bad connections. The entire cable may be scanned for intermittent connections at a faster cycle rate if you wish to do a general test for bad connections that may result from motion or flexing.

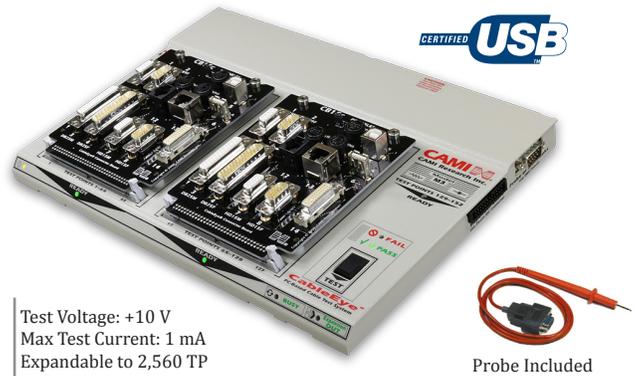
Measure embedded resistors from 100  $\Omega$  to 999 k $\Omega$  with 1% accuracy, and with less accuracy over the full range of 0.3  $\Omega$  to 10 M $\Omega$ . Measure diodes and resistor/diode combinations, and automatically learn networks of diodes and resistors for comparison against electronic modules with similar networks.

In addition to the electrical test functions provided by the M3U-series, you may use the tester for Guided Assembly with our optional AutoBuild software (Item 728, p.37). Operators will receive wire-by-wire assembly instructions to speed cable assembly and minimize errors, or connector pinning instructions with our optional Light Director system (see p.30).

The M3UH functions exactly like the standard M3U but has greater sensitivity (minimum of 0.1  $\Omega$ ) to check connection resistance while being less sensitive (maximum of 5 M $\Omega$ ) at the high end.

Choose 64, 128, or 152 active test points with a switch for optimum measurement time. Expand the M3U up to 2,560 test points, or the M3UH up to 1,024 test points by connecting expansion modules (Items 823 or 823H, 128-points per module, P.8). Additional features include a remote control socket to be used for either an optional external footswitch (Item 714, P.41) or for a custom remote control to extend panel indicators, and an accessory socket for a probe or minihook connectors (Item 710, P.41). A probe comes with this tester and works with our software to identify unterminated wires. Use an optional wrist strap (Item 859, P.41) in place of the probe to identify wires with the touch of a finger.

The tester comes calibrated with a Certificate of Calibration and measurement data. We recommend calibration yearly (see p.43). USB interface. *Ready to use.*



Test Voltage: +10 V  
Max Test Current: 1 mA  
Expandable to 2,560 TP  
Continuity, Resistance 0.3  $\Omega$  to 10 M $\Omega$

Probe Included

**CableEye M3U (Item 821U)**  
shown with CB15 Boards (Item 745) Installed



Included with all testers:  
Set of two CB Boards, CableEye Software,  
Power Module for LV Series, AC Plug  
for HVX Series, USB Cable (2 for HVX  
Series) and Getting Started Guide.

### **"Customer Support ... is Second to None"**

*I want to thank everyone at CAMI for the tremendous support in getting us up and running with our new testers. I have been in the cable assembly contract business for over 30 years and the customer support level offered at CAMI is second to none. The product works as stated and the software is unbelievably easy to use. The conversion process from our old test system to the CableEye M3U Systems has progressed at a pace 4x faster than we had anticipated. A pleasure doing business with you guys and we hope to increase our line of CAMI testers in the near future."*

G.S. - Simco

## M4 SERIES SYSTEMS (Low Voltage)



### Item 824, CableEye M4 (0.02 Ω – 6 MΩ).....

Model M4 has all of the features of our Model M3U and more. It uses the same aluminum case and software, but employs a different electronic design capable of measuring resistance more accurately than the M3U and of providing additional measurement functions including for complex network and backplane applications.

Check discrete capacitors in the range of 50 pF to 100 μF, including polarized capacitors, with an accuracy of 5%. Measure multiple capacitors or capacitor matrices in one test cycle at the rate of approximately 20 capacitors per second (rate dependent on capacitance value).

Detect twisted-pair wires. The increased capacitance between twisted wires permits pairs to be distinguished from their untwisted neighbors. Cables may be scanned to reveal the location of twisted pairs, if any, and this learned data used to compare against untested cables.

By first measuring the capacitance of a known length of cable to determine its capacitance per foot (meter), we can use this figure to estimate the length of a longer cable, or to find the distance to a break in one conductor of a longer cable to within 3 feet.

Eliminate the fixture resistance of a long adapter cable using 4-wire Kelvin measurement with +/- 0.02 Ω resolution. This function requires a special test fixture (adapter cable or hard-wired interface) in which two test points, one for Source Current and one for Sense Voltage, are wired to each pin on the mating connector. The 4-wire function may also be used in a rapid cycle mode for intermittent connection testing.

Measure embedded resistors from 0.02 Ω to 9.99 Ω with an accuracy of +/- 0.02 Ω, within 1% from 10Ω to 999KΩ, and with increasingly less accuracy from 1 MΩ to 6 MΩ. Measure diodes, LEDs, and Zener Diodes (<10V).

Use the M4 or any of our models for Guided Assembly with our optional AutoBuild software (Item 728, p.37).

Unlike the M3U, the M4 controls the active test points through software, eliminating the toggle switch. Expand the M4 up to 1,024 test points by connecting expansion modules (Item 825, 128-points per module - p 8). Additional features include a remote control socket, to be used for either an optional external footswitch (Item 714, p 41) or for a custom remote control to extend panel indicators, and an accessory socket for a probe or minihook connectors. A probe comes with this tester and works with our software to identify unterminated wires.

The tester comes calibrated with a Certificate of Calibration and measurement data. We recommend calibration yearly (see p.43). USB interface. *Ready to use.*



Test Voltage: +10 V (adjustable)  
 Max Test Current: 3.3 mA  
 Expandable to 1,024 TP  
 Continuity, Resistance 0.02 Ω to 10 MΩ

Probe Included

**CableEye M4 (Item 824)**  
 shown with CB18A Boards (Item 748A) Installed

**TIP:** We recommend the M4 for your twisted pair, backplane, and complex network applications.

Line	RJ-8P Male RJ45M-1	RJ-8P Male RJ45M-2	Value	Pair	Twist	Color
1	1	1	↔ 0.04 Ω	1	160 pF	Orange/White
2	2	2	↔ 0.05 Ω	1	160 pF	Orange
3	3	3	↔ 0.04 Ω	2	182 pF	Green/White
4	4	4	↔ 0.05 Ω	3	171 pF	Blue/White
5	5	5	↔ 0.05 Ω	3	171 pF	Blue
6	6	6	↔ 0.05 Ω	2	182 pF	Green
7	7	7	↔ 0.04 Ω	4	162 pF	Brown/White
8	8	8	↔ 0.05 Ω	4	162 pF	Brown

The CableEye Software reports Twisting Pairing and Wire Resistance results measured by the M4 tester.

**“... nothing but positive reviews from our Quality department and more importantly from our customers.”**

*We have used our CAMI CableEye test equipment for over three years. We routinely use it to test over 1,000 test points on an aviation harness and have nothing but positive reviews from our Quality department and more importantly from our customers. The reliability of the equipment allows us to provide our customers with the best possible products. We've also found that the customer service and response time from CAMI Research to be excellent. All in all a company I would highly recommend using.*

*Eric Lutz, VP Production - Galaxy Wire and Cable, Inc.*

## **EXPANSION MODULES** (Low Voltage)

- Item 813, CableEye M2U-AEX Expansion Module .....
- Item 813A, Three or more modules, each .....
  
- Item 823, CableEye M3U-AEX Expansion Module .....
- Item 823A, Three or more modules, each .....
  
- Item 823H, CableEye M3UH-AEX Expansion Module .....
- Item 823HA, Three or more modules, each .....
  
- Item 825, CableEye M4-AEX Expansion Module .....
- Item 825A, Three or more modules, each .....

Each module adds 128 test points to M2U, M3U or M4 testers and permanently attaches to the bottom of a master unit leaving the bench footprint no larger than the control module alone. Stack the attached expansion modules vertically until the desired number of test points is achieved, up to a maximum of 1,024 test points for the M2U and M4 (consisting of one control module and seven stacked expansion modules), 2,560 test points for the M3U (consisting of one control module and nineteen stacked expansion modules). Our software recognizes the additional test points automatically. All standard software functions scale up to work with the additional test points. On the M2U and M3U, set the Active Test Points switch on each module to 64 or 128 to add just the number of points you need to the test point chain. Scanning time increases as more modules are added. The number of active test points on an M4 tester is selected in the software.

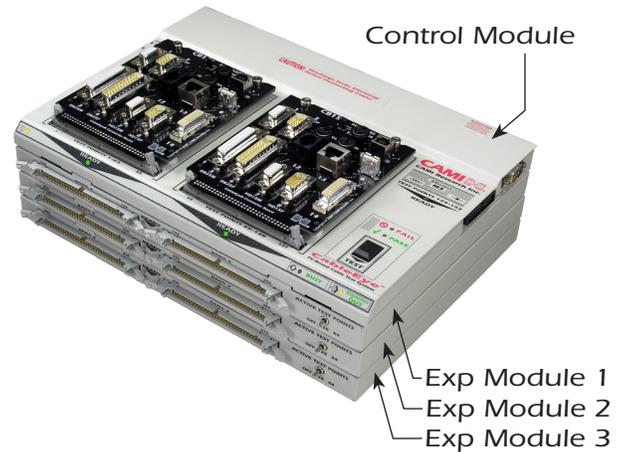
Two 64-pin latch headers provide 128 test points per module. Unlike the control module, these 64-pin headers exit the case with pins parallel to the table top. Use a 64-conductor flat cable with wiremount socket to extend the test points to your custom test fixture or harness board. See Items 850-855 for custom flat cable and connectors (p. 38-39).

You may add expansion modules to an M2U, M3U or M4 unit at any time. M2U-AEX (Item 813) is a field-installable unit. If you already have an M2U and wish to expand it, or add more modules to an existing AEX unit, you may complete the installation yourself in several minutes.

M3U and M4 units require factory recalibration when an expansion module is added. The recalibration cost is included in the price of any new M3U/M4 expansion modules.

### **How many test points do you need?**

A test point is a connection point for one pin of one connector. To determine the number of points you need, consider the largest cable or harness you expect to test, and add up all the pins on all the connectors, including shields. *Example:* for an 8-wire shielded ethernet cable, you would need 18 test points.



M2U, M3U and M4  
 128 Test Points per Module  
 M2U Expandable to 1024 TP  
 M3U Expandable to 2560 TP  
 M4 Expandable to 1024 TP

**Attached Expansion Module**  
 M2U (Item 813), M3U (Item 823) or M4 (Item 825)  
 with CB15 Boards (Item 745) Installed 512-Point  
 M3U System Shown



M3U  
 128 Test Points per Module  
 Expandable to 2560 TP

**Attached Expansion Module**  
 M3U, Item 823  
 No Connector Boards Installed  
 1,536-Point M3U System Shown

## **EXPANDED SYSTEM SPECIAL OFFERS** (Low Voltage)

We offer a special reduced price when purchasing a new M2U, M3U or M4 CableEye with one expansion module. Each package includes the control module, one expansion module, and the CB15 board set. *NO SUBSTITUTIONS.*

**Item 800B, M2U (Item 811U) with One Attached Expansion Module, 256 TP (Item 813)**.....

**Item 820B, M3U (Item 821U) with One Attached Expansion Module, 256 TP (Item 823)**.....

**Item 820C, M4 (Item 824) with One Attached Expansion Module, 256 TP (Item 825)**.....

## **QUICKMOUNT SYSTEM**

Because attached expansion modules stack vertically, only two CB boards may be accommodated (mounted on the control module) regardless of how many attached expansion modules are connected. If you need to mount more than two CB boards to a system with vertically stacked expansion modules, use our separate QuickMount™ housing, Item 712, described below.

**Item 712H, QuickMount™ Housing for CB Boards**.....

This free-standing, quick-release board fixture supports all CAMI CB connector boards. Use for connecting CB boards to an expansion module, or for applications in which the CB boards must be separated from the tester. Boards may be locked in place using supplied nylon thumbscrews. Add CB Board Expansion Cables of any length to extend the housing away from the tester. For systems larger than 256 test points, use multiple QuickMount housings with increasingly longer expansion cables (we will build to order); refer to the photo below right. Requires two expansion cables. For high accuracy resistance measurements or High Voltage applications, we recommend item 864 (p.39), not included at this price. Two 3" ribbon expansion cables, item 854 (p.39) are included. Rated to 2100 Vdc/1500 Vac.

**Item 712A, Tilt Stand for QuickMount™ Housing**.....

Two aluminum brackets with rubber feet attach to the back of the QuickMount housing using supplied 4-40 screws and lock-washers. Once attached, these brackets tilt the unit forward at a 30° angle. Additional holes on the bottom of each bracket permit the entire assembly to be secured to a table top. Recommended for high-volume production or when using our Light Director™ connector assembly system (p.30). Control Module Tilt Stands are also available (Item 857, p.40).



**QuickMount™ Tilt Stand Brackets (Item 712A)**



**256 TP Special Offer System**  
Items 800B (M2U), 820B (M3U), 820C (M4) with CB15 Boards (Item 745) Installed  
256-Point M3U System Shown



**QuickMount Housing (Item 712)**  
CB15 connector boards (not included) shown mounted to illustrate function.

1536 TP system below uses 11 QuickMount Housings to provide 22 board positions in addition to the 2 on the Control Module.



## **HVX SERIES SYSTEMS** (High Voltage)

- Item 829, CableEye HVX High Voltage Test System** .....  
1500 Vdc, 1000 Vac Max .....
- Item 829A, CableEye HVX-21 High Voltage Test System** .....  
2100 Vdc, 1200 Vac Max .....

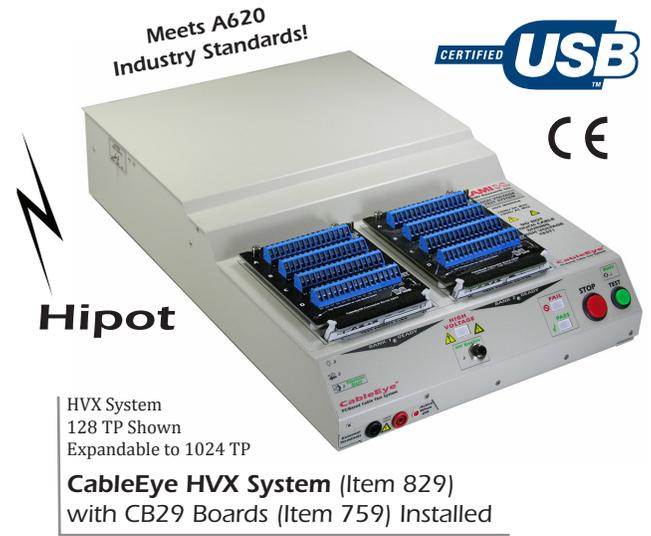
*Options for Items 829 or 829A:*

- Item 828, HVX 128-point Expansion Module .....  
Attaches to Base of Item 829. Max 1024 TP,  
Contact us for prices if more than 384 TP are required.
- Item 828A, HVX-21 128-point Expansion Module .....  
Attaches to Base of Item 829A. Max 512 TP
- Item 832, 4-Wire Kelvin Resistance Measurement .....  
1 mΩ to 15 Ω, Programmable. Test Current, 1000 mA Max
- Item 833, Advanced Measurements Option .....  
Capacitors, Wire Pair Capacitance, Twisted-Pair Detection, Cable Length Check, 20 mΩ 2-Wire Resistance Resolution
- Item 829X, Remote Control Option .....  
Use for Deadman Switch or for External Control Panel

Includes a 128-point fixture, electronics, and software, expandable to 1024 (HVX) or 512 (HVX-21) test points by connecting HVX Expansion Modules (Item 828 or 828A). Circuitry similar to the M3U low-voltage tester performs basic continuity and resistance checks. Set resistance thresholds for contact resistance down to 0.1 Ω, and for low voltage isolation up to 5 MΩ. Measure embedded resistors from 100 Ω to 1 MΩ with 1% accuracy, and lesser accuracy from 0.1 Ω to 5 MΩ. Four-wire Kelvin measurement option available for resistance measurement to 1 mΩ at up to 1000 mA test current. Measure diodes and diode forward voltage. The high voltage test phase permits expanded testing for insulation resistance and dielectric breakdown. After checking for opens, shorts, miswires, and resistance limits, the HVX system will apply a user-selectable voltage from 10 V to 1500 Vdc, or 10 V to 1000 Vac RMS (Item 829), or 10 V to 2100 Vdc, or 10 V to 1200 Vac RMS (Item 829A), to each connection group in the cable. Ramp rates and dwell time are adjustable. Current leakage detected during the high voltage test phase provides a measure of insulation resistance up to 1 GΩ (Item 829) or 5 GΩ (Item 829A), and any leakage current exceeding a preset limit reveals the presence of moisture, flux, or other contamination on exposed contacts.

Use the HVX series testers to meet the industry-standard A620 guidelines for cable and wire harness testing. The system also produces archival-quality reports for each cable tested showing the test voltage, leakage current, and insulation resistance for each wire group, and clearly denotes PASS or FAIL at the top of the report. The additional External Terminals permit basic insulation testing on transformers, chassis, and individual components.

A TEST pushbutton with READY, PASS, and FAIL indicators permits one-button operation..... Software includes scripting capability for fully-automatic production testing. Guided assembly and other software options available. Low-voltage cable measurement time less than 0.5 s. Industry-standard 64-pin dual-row latch headers easily interface to external test fixtures of your own design for custom applications. Also includes a remote control socket for an external footswitch (Item 714) or for a custom remote control to extend panel indicators, and a probe socket. Rugged, 1/16"-thick aluminum case with scratch-proof Lexan surface for long life in an industrial environment. The price includes a CB29 board set (Item 759, Screw Terminals) or your choice of another

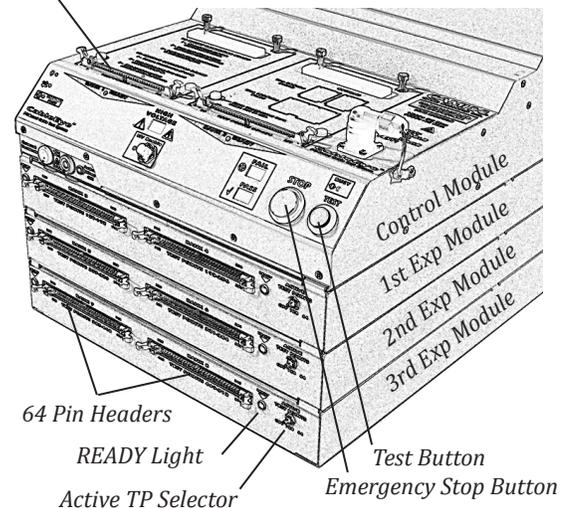


External Terminals for Chassis and Component Testing



Item 829X Optional Remote Control for Dead-Man Switch (includes connector, wired plugs and instructions)

Connect CB Boards or Flat Cable



HVX System with Three Expansion Modules

board set of equivalent value, PC software, User's Manual PDF, one-year warranty, one-year free tech support, one-year free software and database upgrades. *Ready to use*. Three expansion modules added to a control module provide a total of 512 test points in the system shown at the right. Another expansion stack of 512 points may be combined with this unit to provide a total of 1024 test points.

The Advanced Measurements Option replaces the internal M3UH board used for low voltage measurements with an M4 board to provide increased (x5) 2-wire resistance resolution, and the measurement of backplanes, complex networks, capacitors, wire pair capacitance, twisted pair testing, and cable length. Refer to the M4 specifications on page 13 for more detail.

The HV Remote Control Option (black connector on top) along with the remote output available on the back of the unit make available all necessary control signals for an external User-designed control panel. This would allow the tester to be fully enclosed behind a connector rack or in a specially-designed case protecting for special applications. This option includes pre-wired plugs for the HV remote and LV controls with wiring diagram and instructions.

You may either plug in one set of connector boards on the top of the unit to test small cables, or attach 64-conductor flat cables to one or more of the eight available 64-pin test point headers leading to a custom cable or harness interface. CAMI Research has applications engineers available to advise customers on any type of custom electrical interface that may be required.



HVX System  
512 TP Shown  
Expandable to 1024 TP

**CableEye HVX System** (Item 829 or 829A)  
with Three Expansion Modules (Item 828)  
and Remote Control Option (Item 829X)

**A620 Standard**

All HVX models permit cable and wire harness testing against the A620 industry-standard across all classes for Continuity, Shorts, Dielectric Withstanding Voltage, and Insulation Resistance.

**CARRYING CASES**

- Item 704C, 704F, Rolling Pelican™ Carrying Case.....
- Item 704D, 704G, Rolling Pelican™ Carrying Case.....

- C: For any HV tester with up to 1 expansion module.
- D: For any HV tester with up to 2 or 3 expansion modules.
- F: For any LV tester with up to 3 expansion modules.
- G: For any LV series tester with 4, 5 or 6 expansion modules.
- Option: order with full foam, no cutout, for custom application; contact us for part number.

Transport or store your tester in this rugged, foam-lined case. A rubber seal keeps out moisture and dust, and the large, safe-release latches make the case easy to open and yet secure from accidental release during transportation. Use the handles on the top or side for hand-carrying, or the extendable handle and wheels for easy rolling on smooth surfaces. Two padlock holes are available for extra security during shipment or while being stored. The internal layered foam conforms to the size of the tester and may be removed layer-by-layer to grip the tester when removing from or inserting it into the case. Sufficient additional space is available in the case for cables, probe, connector boards, or other accessories.

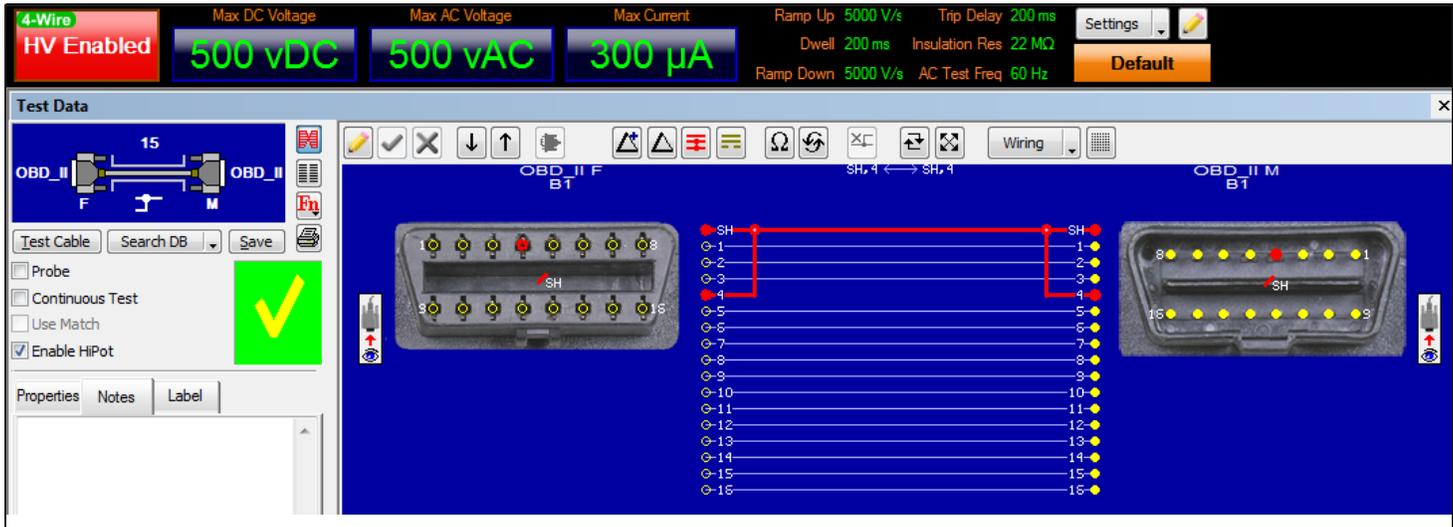
Injection-molded case made of HPX high performance resin is virtually unbreakable, dent-resistant and shatter-resistant. Tough, rugged, lightweight, airtight, and watertight. Permanently attached Vortex valve automatically adjusts air pressure without letting in water, and won't unscrew from the case. Press & Pull latches open with the push of a button, yet stay closed securely under impact or stress.



Meets ATA 300 category 1 standards for transit cases, FED-STD-101C requirements for drops and vibration (loose cargo), MIL-STD-810F for immersion and simulated rainfall, and exceeds specs. listed in MIL-STD-648C for vibration (sweep).

# HVX TEST REPORT EXAMPLES

## Video Screen Report



Click wire to highlight. Pins in connector graphic corresponding to highlighted wire also highlight.

## Example Print Report

**CableEye Wiring Report** TEST DATA 12-27-13 4:28 PM  
15 Wire Shielded Complex

Test Technician: David B. CAMI Research Test Lab

PASS

**HIPOT PARAMETERS**

<b>Low Voltage Tests</b>		Low Threshold	1.0 Ω	High Thresh	3 MΩ
<b>High Voltage Tests</b>		DC Max Voltage	500 vDC	Max Current	200 µA
		AC Max Voltage	500 vAC	Insulation Res	22 MΩ
		Dwell Time	200 ms	Max Current	300 µA
				Insulation Res	1.0 MΩ
				Ramp Up	5000 V/s
				Ramp Down	5000 V/s

**NETLIST**

Line	ID	II Fem	OB	II Ma	Value	HiPot	DC Curr	DC MaxV	DC Iso	AC Curr	AC MaxV	AC Iso
1	SH	B1	B1	Ma	↔ 0.9 Ω	✔	< 1 µA	501 V	> 1 GΩ	0.278 mA	502 V	2 MΩ
2	1	1	1	1	↔ 0.2 Ω	✔	< 1 µA	500 V	> 1 GΩ	0.077 mA	505 V	7 MΩ
3	2	2	2	2	↔ 0.1 Ω	✔	< 1 µA	500 V	> 1 GΩ	0.074 mA	505 V	7 MΩ
4	3	3	3	3	↔ 0.2 Ω	✔	< 1 µA	500 V	> 1 GΩ	0.081 mA	505 V	6 MΩ
5	4	4	4	4	↔ 0.4 Ω	✔	< 1 µA	501 V	> 1 GΩ	0.278 mA	502 V	2 MΩ
6	5	5	5	5	↔ 0.1 Ω	✔	< 1 µA	500 V	> 1 GΩ	0.079 mA	504 V	6 MΩ
7	6	6	6	6	↔ 0.1 Ω	✔	< 1 µA	500 V	> 1 GΩ	0.070 mA	506 V	7 MΩ
8	7	7	7	7	↔ 0.1 Ω	✔	< 1 µA	500 V	> 1 GΩ	0.082 mA	504 V	6 MΩ
9	8	8	8	8	↔ 0.1 Ω	✔	< 1 µA	500 V	> 1 GΩ	0.077 mA	504 V	7 MΩ
10	9	9	9	9	↔ 0.1 Ω	✔	< 1 µA	500 V	> 1 GΩ	0.081 mA	505 V	6 MΩ
11	10	10	10	10	↔ 0.1 Ω	✔	< 1 µA	500 V	> 1 GΩ	0.070 mA	505 V	7 MΩ

CableEye™ by CAMI Research Inc. Conductivity Threshold: 1.0 Ω Isolation Threshold: 3 MΩ

## External Terminals Control Screen



## 4-Wire Test Result Screen

Line	HDR-64 B1	HDR-64 B2	Probe	Value	4-Wire Current	HiPot Enable
1	2	2		16 mΩ	1000 mA	✔
2	4	4		31 mΩ	1000 mA	✔
3	6	6		63 mΩ	1000 mA	✔
4	8	8		126 mΩ	1000 mA	✔
5	10	10		249 mΩ	1000 mA	✔



# CableEye® TECHNICAL SPECIFICATIONS

	Low Voltage				Low and High Voltage	
	M2U-B Item 810U	M2U Item 811U	M3U Item 821U	M3UH Item 821UH	M4 Item 824	HVX Item 829
Main Unit Test Points	128	152			152 for LV tests 128 for HV tests	
Max Test Points	128	1024	2560	1024	1024	512
Test Time (128 Test Points)	Depends on voltage, ramp rate, and test algorithm selected					
Continuity Only	0.20 s	0.20 s			0.15 s	
With Resistance Test	N/A	0.25 s			0.40 s	
Resistance Thresholds	46 kΩ, Fixed	0.3 Ω to 10 MΩ	0.1 Ω to 5 MΩ	0.02 Ω to 6 MΩ		
Resistance Accuracy	2% from 10Ω to 100Ω 1% from 100Ω to 1MΩ Lesser accuracy over full range.				Same as M3UH under 1 MΩ 5% 1 MΩ to 100 MΩ Lesser accuracy above 100 MΩ	
Resistance Range	M3U: 0.3 Ω to 10 MΩ M3UH: 0.1 Ω to 5 MΩ		0.02 Ω to 6 MΩ		Same as M3UH or M4	
4-Wire Kelvin	20 mΩ ± 20 mΩ, From 20 mΩ to 15 Ω Test Current: 3.3 mA			1 mΩ ± 1 mΩ, From 1 mΩ to 15 Ω Test Current 100 mA to 1 A Optional Feature (Item 832) ■		
Intermittent Connection Scan Rate	33 Scans/s	26 Scans/s - 128 TPs 90 Scans/s - 64 TPs		18 Scans/s - 128 TPs 47 Scans/s - 64 TPs		
Diode Measurement	Orientation Only	Orientation, Forward Voltage and Reverse Breakdown <10V			Orientation, Forward Voltage and Reverse Breakdown >10V	
Test Voltage	5 V	10 V		10 V		
Test Voltage Accuracy	DC: ± 2%, ±1.5 V AC: ±4%, ±2 Vrms					
Max. Test Current	0.3 mA	1.0 mA	3.3 mA			
Capacitance Range	50 pF - 100 μF					
Capacitance Accuracy	±5%					
Capacitance Meas. Rate	20 Measurements/Sec at 100 nF or less					
Twisted Pair Measurement	Yes, 6' Minimum Length					
Meas. Cable Length	Minimum Length 6 ft, ±3 ft					
Meas. Distance to Break	Minimum Distance to Break 6 ft, ±3 ft					
Dwell Time Range	1 μs to 100 ms				LV: 1 μs to 100 ms HV: 30 ms - 300 s	
Insulation Resistance Measurement	10 MΩ at 10V		5 MΩ at 10V	6 MΩ at 10V	2 MΩ - 1 GΩ at 1500Vdc 2 MΩ (min) at 1000Vac Current Sensitivity: <b>1 μA</b>	2 MΩ - 5 GΩ at 2100Vdc 2 MΩ (min) at 1000Vac Current Sensitivity: <b>0.2 μA</b>
Digital I/Os	Inputs Only	Pairs of Test Points used as Inputs, 50+ Relay Outputs with optional Relay Boards (Item 765) ■				
Calibration	Not Required	Recommended Yearly				
Test Point Connectors	64-pin dual-row headers, 0.1" (2.54 mm) centers. Two per 128-point module					
Remote Control Socket	No	Yes, MiniDIN8 Connector for use with e.g. Footswitch, External Control Panel				
Probe Socket	No	Yes. Probe included with tester. Accessory port also usable with minihook cables.				
Power Requirement	9Vdc at 300 mA (max) 3 W, from wall module	18Vdc at 500 mA (max) 9 W, from wall module or desktop supply		18 Vdc at 500 mA (max), 9 W	100 - 250Vac, 50-60Hz 130 W (max) for 128 TPs; 175 W (max) for 512 TPs IEC-standard universal C14 chassis plug	
Weight	2 lbs 6 oz (1.1 kg)	2 lbs 10 oz (1.2 kg)	2 lbs 6 oz (1.1 kg)		21 lbs (9.5 kg)	
Computer Requirements	Any Windows-capable machine running Windows 7 or later. Compatible with touchscreen and laptop PCs.					
USB Interface	USB 1.1, Fast			USB 1.1, Fast, Two Ports		
Environmental Specs	Environmental, EMC, and Safety Specifications: <a href="http://camiresearch.com/environmental-specs.pdf">camiresearch.com/environmental-specs.pdf</a>					
Warranty	One year, parts and labor, with free tech support and free software upgrades. Renewable yearly.					

Optional Features for HVX series (Item 833) ■

# TEST AND MEASUREMENT MATRIX

	LV			HV
	M2U Series	M3U Series	M4	HVX Series
<b>Continuity</b>				
Opens	●	●	●	●
Shorts	●	●	●	●
Miswires	●	●	●	●
Intermittent Faults	●	●	●	●
Complex Networks, Backplanes			●	■
<b>Resistance</b>				
Connection, Non-Connection Quality		●	●	●
Resistance (2-Wire)		●	●	●
Continuous Resistance Scan		●	●	●
Fixture Resistance Nulling		●	●	●
Resistance (4-Wire Kelvin)			●	■
<b>Capacitance</b>				
Wire Length, Cable Length			●	■
Length to Break			●	■
Twist Pairing			●	■
<b>Single Channel Safety Test</b>				
Chassis, Panels, Transformers, etc.				●
<b>Insulation Quality</b>				
Dielectric Strength				●
Dielectric Withstand Voltage (DWV)				●
Insulation Resistance		●	●	●
<b>In-Line Components</b>				
Resistors		●	●	●
Diodes				
Orientation	●	●	●	●
Forward Voltage		●	●	●
LEDs				
Orientation	●	●	●	●
Color Detection		●	●	●
Zener Diodes				
Orientation	●	●	●	●
Forward Voltage		●	●	●
Reverse Breakdown Voltage <10V		●	●	●
Reverse Breakdown Voltage >10V			●	●
Capacitors			●	■

Key: ● Standard Feature  
■ Optional Feature



Low Voltage Models



High Voltage Models

Automation-Ready Cable and Harness Testers  
[camiresearch.com/benefits](http://camiresearch.com/benefits)

## CONNECTOR BOARD INDEX

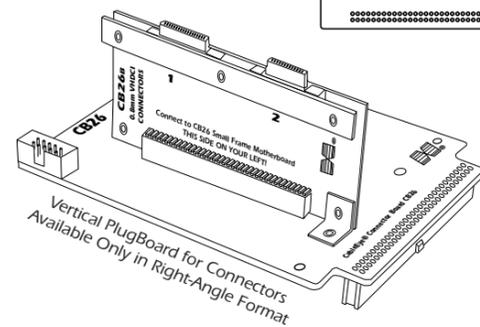
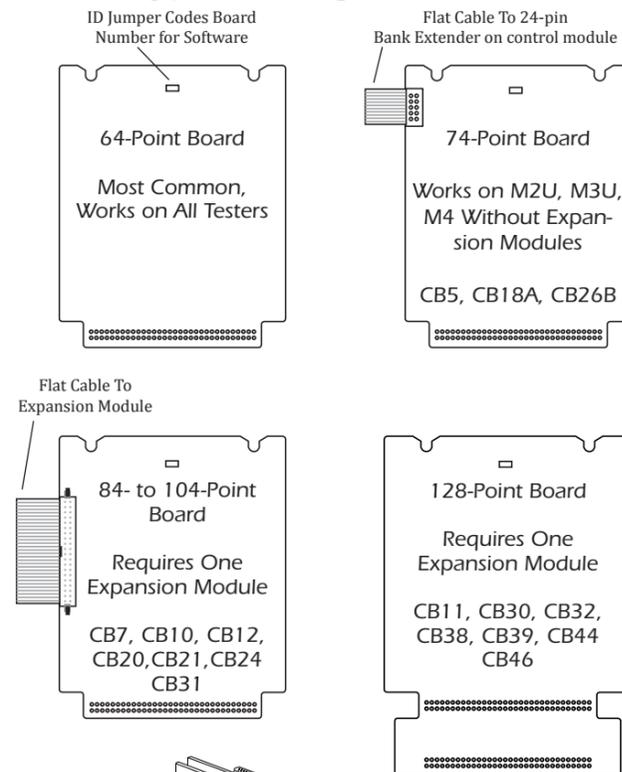
Connector Type	CB Board
Audio	CB19
Bare Wire Interface	CB27, CB29 Series
BNC - Coaxial	CB1, CB16A
Centronics	CB1, CB17
Cinch Edgcard	CB39
Circular	CB8, CB30
DIN Circular	CB15C, CB19
Cirris Adapter Boards	CB34
Displayport	CB26K, CB26T
Dsub	CB1, CB3, CB4, CB6, CB7, CB15C, CB32, CB47
DVI	CB22
Firewire	CB22, CB26D
Flat Cable	CB2, CB2A
Flat Cable HD	CB12, CB24
Flat Cable 2 mm	CB13
HDMI	CB26E, CB26T
Infiniband	CB26F
iPass	CB26H
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Metral	CB31
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Mictor	CB30A
Mini D	CB14, CB21
MiniCentronics	CB20, CB23
Mixed Coax/Signal	CB16
Power	CB9, CB28, CB33
Picoflex	CB54
Rack & Panel	CB11, CB40
RJ Modular	CB1, CB15C, CB18, A, B, C, CB26C
SCSI	CB1, CB5, CB20, CB21
Serial ATA	CB26D, I
Shielded Data Link	CB26G, S
SmartSerial	CB26A
Surface Mount	CB12A, CB45, CB49, CB51, CB55
USB	CB15C, CB22, CB26D, N, U
Utility Boards	CB25A, CB29BB, HB, CB48A, B
v.35	CB4
VHDCI	CB26B
VME	CB10
ZIF	CB30B

CB Boards highlighted in red are HV Rated above 500 V

CONNECTOR BOARD	PAGE
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CB26, CB26A, B, C, D.....	20
CB26E, F, H, I, K, L, N, S, T, U, V.....	21
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### Types of Plug-In Boards



Large color photos of all CB boards:  
[camiresearch.com/catalog](http://camiresearch.com/catalog)  
Find Boards by Connector Type:  
[camiresearch.com/board\\_finder](http://camiresearch.com/board_finder)  
Tester Requirement for Each Board:  
[camiresearch.com/cb-compatibility](http://camiresearch.com/cb-compatibility)

## CONNECTOR BOARD SETS

Unless otherwise stated, these boards come as a *set of two*. Boards from different sets may be mixed to accommodate any combination of connectors. In most cases, you may connect a cable to only one connector at a time on each board.

### Item 731, CB1 Connector Board Set for Telco and SCSI 50-pin, RJ44/45, DB15, and BNC Cables.....

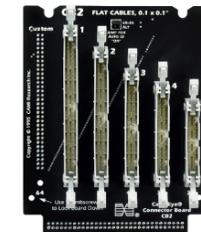
Each board includes connectors for Centronics 50-pin male and female (Telco 25-pair and SCSI-I cables), DB15 male and female (network and video cables), two shielded RJ44/45 modular connectors (8-position, 8-conductor network and telephone cables), and two coax BNC connectors (network and video cables). Set of two boards.



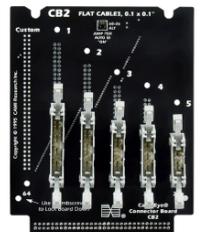
CB1  
CN50, DB15  
RJ45, BNC  
(Item 731)

### Item 732, CB2 Connector Board Set for IDC Flat Cables, with Shrouded Latch Headers (large sizes).....

Use CB2 to test flat cables with IDC wiremount sockets. This board includes dual-row headers for 60, 50, 40, 34, and 26 pins (see Item 732A below for small header sizes). One 64-position footprint is open for a User-supplied custom size. Substitute bare headers or no headers for shrouded latch headers on special order. Set of two boards.



CB2 (Item 732)



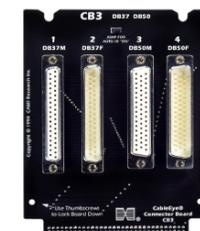
CB2A (Item 732A)  
Large and Small Dual-Row Headers for IDC Flat Cables

### Item 732A, CB2A Connector Board Set for IDC Flat Cables, with Shrouded, Latch Headers (small sizes).....

This board is identical to Item 732, but includes dual-row headers for 24, 20, 16, 14, and 10 pins. Other header sizes can be provided also; specify when ordering. One 64-position footprint is open for a User-supplied custom size. Substitute bare headers or no headers for shrouded latch headers on special order. Set of two boards.

### Item 733, CB3 Connector Board Set for DB37 and DB50 Cables.....

Each board includes connectors for DB37 male and female (RS449), and DB50 male and female (digital control and communications cables). These and all other Dsub connectors we use are manufactured with machined pins (not stamped pins) for long life. **Rated to 1000 Vdc/750 Vac**. Set of two boards.



CB3  
DB37, DB50  
(Item 733)

### Item 734, CB4 Connector Board Set for v.35 and DB25 Cables.....

Each board includes connectors for v.35 male and female (all 34 pin positions loaded), and DB25 male and female. Jackscrews on the v.35 connectors are removed for rapid connect and disconnect of cables. Set of two boards.



CB4  
v.35, DB25  
(Item 734)

### Item 735, CB5 Connector Board Set for SCSI-I, -II and -III Cables.....

Each board includes connectors for cables that have Centronics 50-pin male (SCSI-I), mini-Centronics 50-pin male (SCSI-I, -II), miniD 50-pin male (SCSI-I), and miniD 68-pin male (SCSI-II, -III) connectors. Use a gender changer for female cables. *Requires 152 test points; 68 pin connector not compatible with Model M2U-Basic testers and requires expansion module with HVX series testers.* Set of two boards with expander cable.



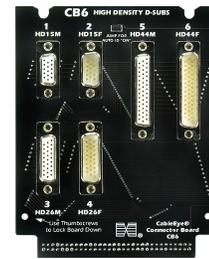
CB5  
CN50, MC50  
MD50, MD68  
(Item 735)

**Requires Expansion Module for HVX for 68 pin connector!**

**Item 736, CB6 Connector Board Set for High-Density Dsub Cables**.....

Each board includes connectors for HD15 male and female (used on video boards and monitors), HD26 male and female (used in networks and high-speed communications), and HD44 male and female (used in communications and control applications). Set of two boards.

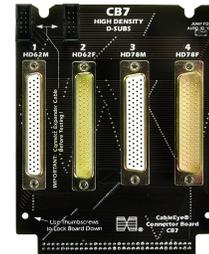
**CB6**  
HD15, HD26  
HD44  
(Item 736)



**Item 737, CB7 Connector Board Set for High-Density Dsub Cables**.....

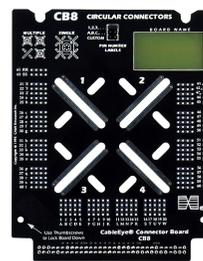
Each board includes connectors for HD62 male and female, and HD78 male (used in digital control systems, factory automation and communications). *Requires 192 test points; expansion module needed; see p.8. Not compatible with Model M2U-Basic (Item 810U).* Set of two boards with expander cable.

**CB7**  
HD62, HD78  
(Item 737)  
**Requires Expansion Module!**

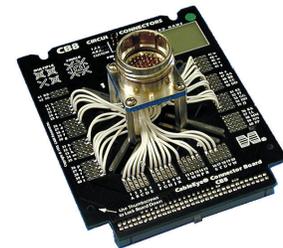


**Item 738, CB8 Connector Board Set for Circular Connectors and Custom Interfaces**.....

This generic board accepts a wide range of circular or other connectors. The customer provides the connector of interest and mounts it on the CB8 using supplied standoffs and screws. Any panel-mount circular connector with four mounting holes fits the "X"-pattern slots on this board. Connector pins are wired to labeled pads surrounding the board. Connectors of up to 62 pins can be accommodated. When the wiring is displayed, a generic dual-row header is shown for the circular connector, and a jumper setting on the board determines whether lettered or numbered pin labels are used. You may mount up to four small circular connectors (mounting hole spacing less than 0.9"), or one large connector (mounting hole spacing less than 2.3"). If desired, non-circular connector types may be mounted also, provided that they can be supported with standoffs and the pin count is 62 or fewer. Bare area provided for custom labeling. You may use two CB8 boards together, or a CB8 in combination with any other CB board or built-in connector to accept any cable type. Set of two boards with kit of standoffs and screws. See CB30 on p.24 for a higher capacity board (128 pins) with the same basic design as CB8.



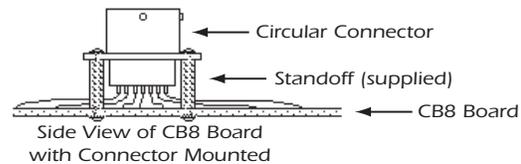
**CB8**  
Circular Connectors  
(generic)  
(Item 738)



Example Connector Mounted on CB8

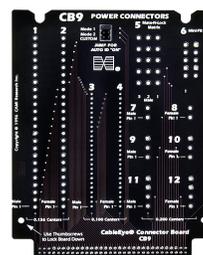


CB8 Standoff Kit



**Item 739, CB9 Connector Board Set for Molex, Single-Row Headers, and Power Supply Connectors**.....

Each board includes connector positions for Molex strip headers and sockets (both 0.156" and 0.100" centers) up to 25 pins, AMP Mate-n-Lok™ connectors (2-, 3-, and 4-pin male and female), AMP Mate-n-Lok Matrix connectors (male, up to 15-pin), and Molex Mini-Fit™ (male, up to 10-pin). Because power connectors come in many different arrangements, we provide a standard set of connectors in a separate package, unsoldered, so Users may configure the board to best suit their needs. For each board, the unmounted connector package includes a Molex 24-pin breakaway header strip (0.156" centers), a Molex 25-pin breakaway header strip (0.100" centers), a Molex 13-pin header socket (0.156" centers), a Molex 25-pin header socket (0.100" centers), and Mate-n-Lock male 2-, 3-, and 4-pin headers (for female cables). Matrix connectors not included. Software for connector graphics self-adjusts to measured wiring. Set of two boards with connector kit.



**CB9**  
Power Connectors  
(Item 739)



CB9 Connector Kit

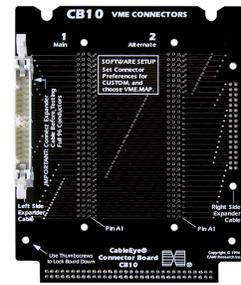
*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**Item 740, CB10 Connector Board Set for 64- and 96-Pin VME Cables .....**

Each board has positions for two DIN-standard VME connectors (0.1 x 0.1" centers). Both positions are left open for User installation of desired connectors; *connectors not included*. Footprint consists of three columns of 32 pins each with 0.1" (2.54mm) pin grid spacing, 0.032" (0.081mm) hole dia. Requires 192 test points to test 96-conductor cables – one expansion module needed; see p.8. When mounting 64-pin connectors on this board (columns a and c), an expansion module is not necessary and any tester may be used. Set of two boards with expander cable.

**CB10**  
VME Connectors  
(Item 740)

**Requires  
Expansion  
Module!**

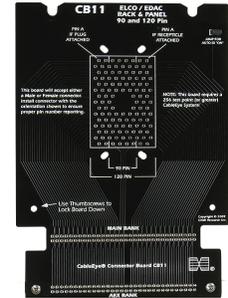


**Item 741, CB11 Connector Board Set for Elco 90- and 120-pin Rack & Panel Connector (used in Audio Patch Panels) .....**

The one open connector position provided on this board will accept either a 90- or 120-pin Elco/Edac Rack & Panel connector of either the male or female type. The price does not include this connector. If the User provides the connectors, we will solder them into position and test the boards at no charge. *Requires 256 test points; expansion module needed; see p.8. Not compatible with M2U-Basic*. Set of two boards with expander cable.

**CB11**  
Elco/Edac 90- and  
120-Pin Connectors  
(Item 741)

**Requires  
Expansion  
Module!**

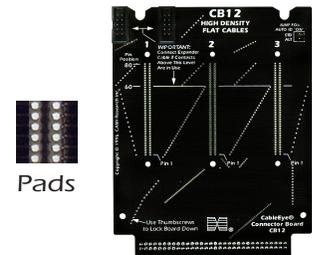


**Item 742, CB12 Connector Board Set for High-Density IDC Flat Cables with Shrouded Latch Headers .....**

Use CB12 to test high-density flat cables with IDC wiremount sockets (0.025" wire centers, 0.050 x 0.100" pin centers). Three 80-pin positions are available on each board. Because of the many varieties of high-density connectors available, the board is shipped without connectors as shown in the photo. We will populate the board with connectors the User provides, or with standard AMP, 3M, or T&B connectors, for a modest configuration charge; contact us for details. Standard header sizes are: 80, 68, 60, 50, 40, 34, 30, 26, and 20 pins. Important: To use this board with connectors of more than 60 pins, an expansion module is required; see p.8. Set of two boards with expander cable.

**CB12**  
High-Density Flat Cable  
Connectors (0.050x0.100")  
(Item 742)

**Requires  
Expansion  
Module when  
Pincount >60!**

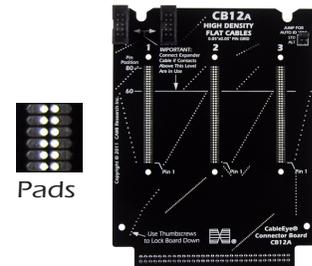


**Item 742A, CB12A Connector Board Set for High-Density IDC Flat Cables with Shrouded Latch Headers .....**

Same as CB12 but with pin centers at 0.050 x 0.050". May also be used with surface-mount connectors having either 0.050 x 0.100" or 0.050 x 0.050" leg spacing.

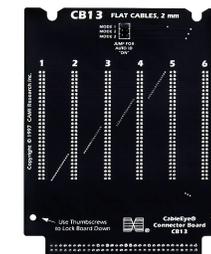
**CB12A**  
High-Density Flat Cable  
Connectors (0.050x0.050")  
(Item 742A)

**Requires  
Expansion  
Module when  
Pincount >60!**



**Item 743, CB13 Connector Board Set for 2 mm (0.079") Cables .....**

Each board includes connector positions for 2 mm single- or dual-row headers up to 60 pins. Six identical connector positions are available. Because 2mm connectors come in many different arrangements for both single- and dual-row, we provide a standard set of connectors in a separate package, unsoldered, so Users may configure the board to best suit their needs. A single position will accept two headers, one top-justified and the other bottom-justified, if the combined length can be accommodated by the height of that position. Single-row headers may be mixed with double-row headers. For each board, the connector kit includes three 72-pin dual-row breakaway headers and three 36-pin single-row breakaway headers. Software for connector graphics self-adjusts to measured wiring. Set of two boards.



**CB13**  
2 mm Connectors  
(Item 743)



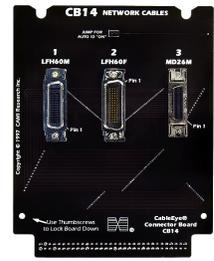
CB13 Connector Kit

*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V ac/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**Item 744, CB14 Connector Board Set for Molex 60-pin LFH Connectors, Male and Female, and 26-pin miniD Female Connector for Male cables.....**

This board was configured especially for router cables used in network and telecom applications. Included are male and female 60-pin Molex LFH connectors, and a female MD26 connector used for male cables. Set of two boards. Note: See CB30C for LFH 160-Pin, and CB30D for LFH 200-Pin on page 25.

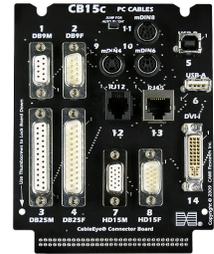
**CB14**  
Molex LFH Connectors  
(Item 744)



**Item 745, CB15C Connector Board Set for Common Computer and Peripheral Device Cables.....**

CB15 includes 14 standard connectors commonly found on computers and peripheral devices. Represented are DB9 male and female (serial port), DB25 male and female (serial port, printer port), high-density HD15 male and female (analog monitors), DVI female (digital monitors), USB-A and USB-B, miniDIN4, miniDIN6, and miniDIN8 (for male cable, used with older mice, keyboards, and printers), RJ12 (6-position 6-conductor, used with modem and telephone), RJ45 (8-position 8-conductor, used with ethernet cables). MiniDIN sockets may be configured for 5- and 7-pin miniDIN sizes on special order. Set of two boards. See CB22 (next page) or CB26 (p.20) for additional USB, Firewire, and DVI connectors.

**CB15C**  
Computer Connectors  
(Item 745)

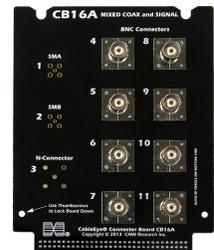


**Item 746A, CB16A Connector Board Set BNC, SMB, SMA, and N Connector Cables.....**

CB16A includes eight BNC connectors for coaxial cables, and *open footprints only* for SMB, SMA, and N connectors. Note that the SMB, SMA, and N connectors *are not installed*. If you provide these connectors, we will solder them in place and test both boards for a nominal assembly charge.

**CB16A**  
Video Connectors  
(Item 746A)

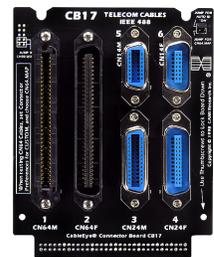
*Note: SMB, SMA, and N connectors **not** included!  
Board footprints present.  
We will install customer-provided connectors.*



**Item 747, CB17 Connector Board Set for Telecommunications Cables and IEEE 488 Cables.....**

Use CB17 for AMP Champ connectors (full-size Centronics-style connectors) in 64-pin male and female (for Telco central office and other applications), 24-pin male and female (IEEE 488 and HPIB instrument bus cables), and 14-pin male and female. Set of two boards.

**CB17**  
Telecom Connectors,  
IEEE 488  
(Item 747)

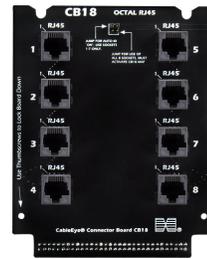


*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**Item 748, CB18 Connector Board Set for RJ45 Multi-Head (Octopus) Cables.....**

**Item 748A, CB18A, for SHIELDED Connectors .....**

Eight identical RJ45 modular sockets (8p8c) are provided. Use one at a time, or up to eight simultaneously. Mix one of these boards with any other CB board on the other side to test octopus and other multi-headed cables. CB18A requires 152 test points (M2U or higher). HVX-Series testers require an expansion module. Set of two boards with expander cable.



**CB18**  
Multiple RJ45  
(Item 748)



Requires Expansion Module for HVX!

**CB18A**  
Multiple Shielded RJ45  
(Item 748A)

**Item 748B, CB18B Connector Board Set for Multi-Head RJ12/11 Cables Connectors .....**

Same as CB18 (Item 748), but with TEN unshielded RJ12 sockets (6p6c). Set of two boards.

**CB18B**  
Multiple RJ12  
(Item 748B)



**Item 748C, CB18C Connector Board Set for Multi-Head (Octopus) RJ45 Shielded Cables .....**

Same as CB18A (Item 748A), but with pluggable connectors. For high-volume production environments, Users may replace worn connectors easily by removing hold-down plate. Set of two boards, includes 16 replacement connectors. Requires software dated Feb. 2016 or later.

Requires Expansion Module for HVX!



**CB18C** Multiple Shielded RJ45, Pluggable Sockets  
(Item 748A)



**Item 749, CB19 Connector Board Set for Audio Cables .....**

This board includes XLR 3-pin shielded male and female, dual Phono Jack, 1/4" phone jack mono, 1/4" phone jack stereo, 1/8" phone jack mono, 1/8" phone jack stereo, DIN5 (for MIDI cables), Neutrik Speakon 2- and 4-pole, and four conductor pushpin terminal. Set of two boards.

**CB19**  
Audio Cables  
(Item 749)



**Item 750, CB20 Connector Board Set for SCSI III and Ultra SCSI Cables (mini-Centronics Connectors) .....**

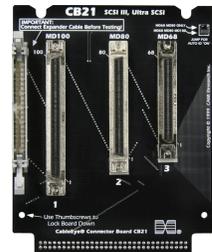
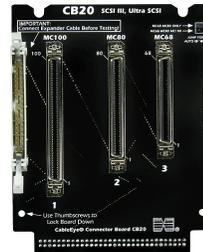
**Item 751, CB21 Connector Board Set for SCSI III and Ultra SCSI Cables (mini-D connectors) .....**

CB20 and CB21 are identical in design by employ different connector styles. Three connectors in sizes of 68 pins, 80 pins, and 100 pins permit testing of fast-wide SCSI cables or other types using these connectors. *Requires 256 test points; expansion module needed; see p.8.* Bare board available for other large-format connectors that fit the 4-row staggered-pin footprint of these connectors; contact us for details and pricing for the bare board version. Set of two boards with expander cable.

Fast, Wide SCSI Cables

**CB20** (Item 750)  
(mini-Centronics)

**CB21** (Item 751)  
(mini-D)

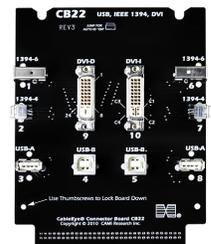


*Requires Expansion Module!*

**Item 752, CB22 Connector Board Set for USB, IEEE 1394 (Firewire™) and DVI Cables.....**

This board provides connectors for USB-A, USB-B, IEEE 1394 4- and 6-circuit, DVI-D, and DVI-I connectors. Each board contains two USB and two 1394 connectors offering a backup connector on each board. The USB-A and both 1394 connectors are right-angle types so cables would be connected from the left side of one board to the right side of the other. The DVI-I connector will also accept the DVI-A cable connector. All connectors on this board are female, and all standard cables are usually offered with male connectors at both ends. Set of two boards.

**CB22**  
USB, IEEE 1394,  
DVI-I, DVI-D Cables  
(Item 752)



*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**Item 753, CB23 Connector Board Set for mini-Centronics and CHAMP FH Connectors.....**

CB23 includes the most common sizes of mini-Centronics style connectors (also known as CHAMP FH) used in SCSI II and III, parallel printer ports (36-pin), and other applications requiring high density impedance-controlled connections. Board includes female connectors with 20, 26, 36, 50, and 68 pins. *Requires 152 test points; 68 pin connector not compatible with Model M2U-Basic (Item 810U) testers and requires expansion module with HVX series testers.* Bare board available for other connectors that fit the 4-row PCB footprint of these connectors; contact us for details and pricing for the bare board version. Set of two boards with expander cable.

**CB23**  
Mini-Centronics  
and CHAMP Cables  
(Item 753)

**Requires Expansion  
Module for HVX for  
68 pin connector!**

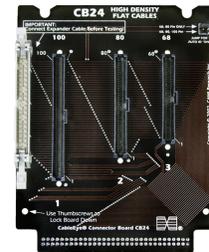


**Item 754, CB24 Connector Board Set for High-Density IDC Flat Cables .....**

Use CB24 to test high-density flat cables with IDC wiremount sockets (0.025" wire centers, 0.050 x 0.100" pin centers). Four-wall headers for 100-pin, 80-pin, and 68-pin cables are provided on each board. *Requires 256 test points; expansion module needed; see p.8.* Bare board available for other large-format connectors that fit the 2-row footprint of these connectors; contact us for details and pricing for the bare board version. Set of two boards with expander cable. Not compatible with M2U-basic.

**CB24**  
High-Density  
IDC Flat Cables  
(Item 754)

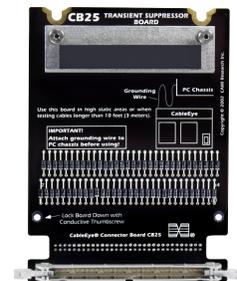
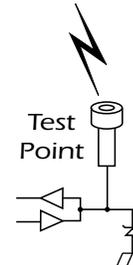
**Requires  
Expansion  
Module!**



**Item 755, CB25 Connector Board Set, Transient Suppressor Board for High Static Environments and Long Cables .....**

**For CableEye M3U-series models only.** Use CB25 when regularly testing cables longer than 10 feet (3 meters), when testing cables with a large surface area shield or conductor, or when working in a high-static environment to guard your CableEye tester against damage from electrostatic discharge. On each board, 64 transient suppressor diodes especially designed for fast switching divert any overvoltages to ground before damage to CableEye's electronics can occur. The CB25 mounts to the CableEye tester like any CB board and is physically secured with supplied stainless steel thumbscrews. Attach the CB boards you use directly to CB25.

**CB25**  
Transient  
Suppressor Board  
(Item 755)



For an explanation of how cables can become charged with static electricity and damage test equipment, go to:

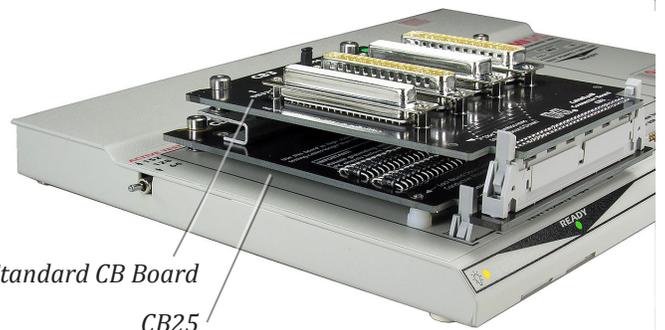
<http://www.camiresearch.com/protect-your-tester>

**Item 755A, CB25A Riser Board Set .....**

Use this bare board as a header isolator to protect built-in headers on any tester from bent pins and wear. See photo on p.29. Set of two boards.

**Item 755B, CB25B Connector Board Set, Vertical to Right Angle Transition Board.....**

CB25 converts the vertical header on any CableEye control module to a right-angle type to simplify a flat-cable interface to the tester when expansion modules are attached. No diodes or other components are present on this board. Set of two boards.



Standard CB Board  
CB25

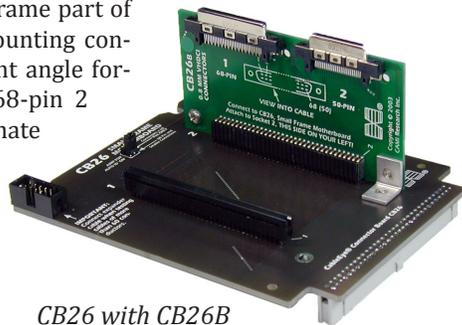
**CB25B**  
Right-Angle  
Transition Board  
(Item 755B)



*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**Item 756, CB26 Small Frame Motherboard.....**

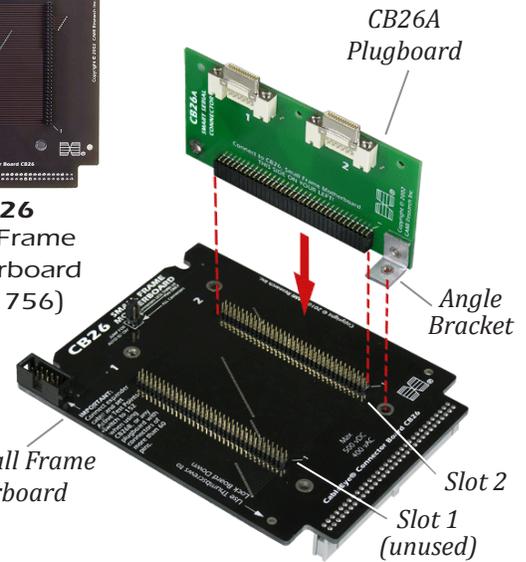
CB26 provides the support frame part of our two-board system of mounting connectors available only in right angle format. This board uses two 68-pin 2 mm headers designed to mate with any of the plugboards described below (sold separately). Up to two plugboards may be attached simultaneously and are held in place with right-angle brackets. Set of two boards.



CB26 with CB26B Assembled



CB26 Small Frame Motherboard (Item 756)



**NOTE:** You need a CB26 Small Frame Motherboard to mount the CB26 plugboards described below and in the next page. Up to two plugboards may be attached simultaneously to one motherboard. All plugboard are sold in sets of two boards.

**Item 756A, CB26A Plugboard for 26-pin Smart Serial Connectors.....**

CB26A offers two Cisco-style 26-pin Smart Serial connectors. The connectors may be used independently or together for a multi-ended cable.



CB26A Smart Serial Connectors (Item 756A)

**Item 756B, CB26B Plugboard for 50-pin and 68-pin 0.8 mm VHDCI Connectors.....**

CB26B offers two 0.8mm VHDCI connectors, one of 50 pins and the other of 68 pins. Will not work with M2U-Basic (insufficient test points)! HVX-Series testers require an expansion module. *Includes Expander Cable.*



CB26B 0.8 mm VHDCI Connectors (Item 756B)

**Requires Expansion Module for HVX!**

**Item 756C, CB26C Plugboard for 4-, 6-, 8-, and 10-pin Modular Plugs.....**

CB26C supports four sizes of modular plugs. The 4p4c jack for handset cords, a 6p6c jack for RJ11/RJ12 cables, a shielded 8p8c jack for RJ45 cables, and a shielded 10p10c jack for RJ48 cables.



CB26C RJ Modular Connectors (Item 756C)

**Item 756D, CB26D Plugboard for Serial ATA, USB miniB, and IEEE1394b (Firewire) Connectors.....**

CB26D accepts the Firewire 1394b connector (9 pins, two shields), the USB miniB connector (5 pins, shield), and the Serial ATA connector (7 conductors).



CB26D SATA, USBmB, 1395b Connectors (Item 756D)

**Item 756E, CB26E Plugboard for HDMI (High Density Multimedia Interface) Connectors.....**

CB26E provides two 19-pin HDMI connectors.



CB26E HDMI Connectors (Item 756E)

**Item 756F, CB26F Plugboard for Molex InfiniBand™ Connectors.....**

CB26F accepts the 25-pin InfiniBand™ connector. Two independent connectors are provided.

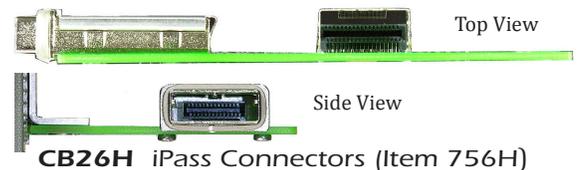


CB26F Infiniband Connectors (Item 756F)

**NOTE:** Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).

**Item 756H, CB26H for iPass Connectors**.....

CB26H accepts the 36-pin external and 26-pin internal iPass connectors. The internal connector mounts along the short edge of the board.



**CB26H** iPass Connectors (Item 756H)

**Item 756i, CB26i Quad Serial ATA Connectors**.....

CB26i accepts four independent SATA connectors. All four connectors may be simultaneously connected and used to test dual or quad cables.



**CB26i** Quad SATA Connectors (Item 756i)

**Item 756K, CB26K for Displayport Connectors**.....

CB26K accepts two Displayport connectors.



**CB26K** Displayport Connectors (Item 756K)

**Item 756L, CB26L for MicroD 9-, 15-, and 25-pin Female Connectors**.....

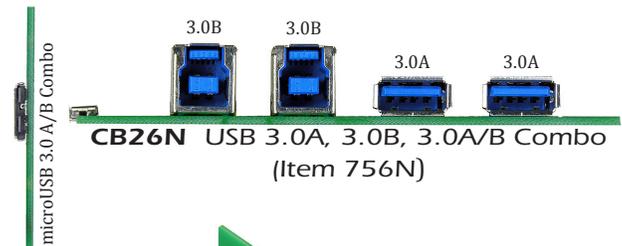
CB26L accepts 9, 15, and 25-pin MicroD *Female* connectors. See CB41-44 for the full range of Micro D sizes and genders, p. 28.



**CB26L** MicroD 9-, 15-, and 25-Pin (Item 756L)

**Item 756N, CB26N for USB 3.0A, 3.0B, and MicroUSB 3.0 A/B Combo Connectors**.....

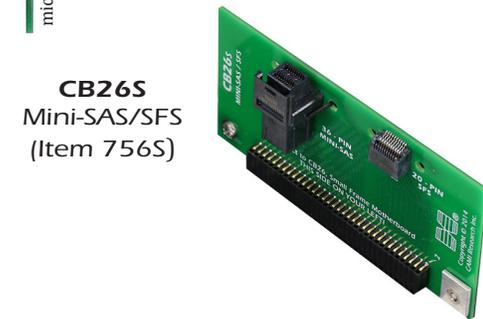
CB26N accepts any USB 3.0 connector with two independent 3.0A and 3.0B connectors, and a single side-mounted microUSB 3.0 A/B Combo.



**CB26N** USB 3.0A, 3.0B, 3.0A/B Combo (Item 756N)

**Item 756S, CB26S Plugboard for Mini-SAS/SFS Connectors**.....

CB26S for mini-SAS (Serial Attached SCSI) accepts 36-pin connectors, and the SFS 20-pin connectors, used in high-speed peripheral and server applications.



**CB26S** Mini-SAS/SFS (Item 756S)

**Item 756T, CB26T Plugboard for Mini-HDMI and mini-Displayport Connectors**.....

CB26T two independent mini-HDMI connectors, and two independent miniDisplayport connectors. Requires software dated Dec. 2015 or later.



**CB26T** Mini-HDMI Mini-Displayport (Item 756T)

**Item 756U, CB26U for USB C Connectors**.....

CB26U accepts two USB Type-C connectors. Both can be used simultaneously. Requires software dated Aug. 2017 or later.



**CB26U** USB Type C (Item 756U)

**Item 756V, CB26V for FI-X Connectors**.....

CB26V accepts two FI-X 30 pin connectors. Both can be used simultaneously. Requires version 6.0 software or later.

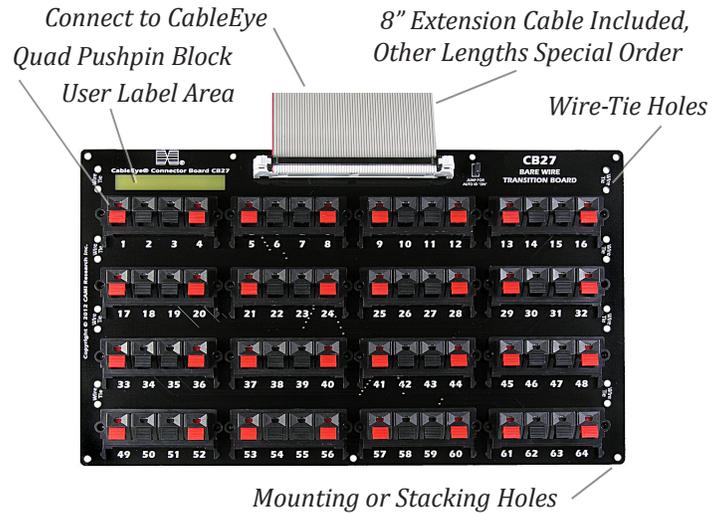


**CB26V** FI-X30 (Item 756V)

*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**Item 757, CB27 Bare Wire Transition Board for 64 Conductors**

CB27 employs 16 quad pushpin blocks to provide an interface for cables or harnesses that terminate in bare wires. Up to 64 wires can be accommodated per board. While similar to screw terminals, the pushpin blocks use spring-loaded levers that open easily with finger pressure and, when released, clamp down on a bare wire to hold it firmly in place. This provides very fast attachment and removal of bare wire connections. For longer-term set-ups, holes along the sides allow the use of wire ties to control wire bundles that exit from either side. Each 6.4 x 10.9" board, made using rugged 0.093" thick fiberglass, includes rubber feet for tabletop use. Corner holes allow the boards to be stacked or screwed down to a fixed surface. Includes an 8" long 64-conductor extension cable for direct connection to CableEye. 0.1" pushpin opening will easily accept wires up to 18-gauge or one prong of a lug. **High-voltage rated to 500 V when using IDC flat cable. Rated to 2100 Vdc/1200 Vac when using Ampmodu-based discrete-wire cable** (see below). Sold as a single board, not a board set.



**CB27**  
Bare Wire Transition Board  
(Item 757)

**Item 864A, Ampmodu Cable for CB27** .....

This optional 12"-long cable allows to CB27 board to be used at test voltages above 500 Vdc. Tested to 2100 Vdc and 1200 Vac (not shown; see p.39 for description)



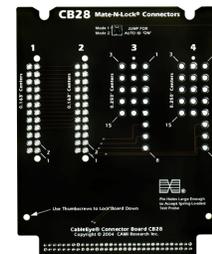
Replacement Pushpin Connector  
(Item 757C)

**Item 757C, Replacement Pushpin Connector** .....

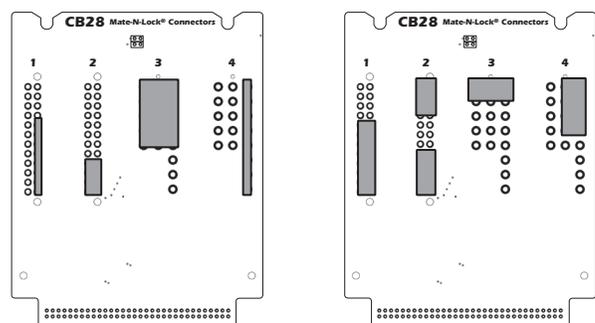
This connector replaces worn connectors on the CB27 board.

**Item 758, CB28 Connector Board Set for AMP Mate-n-Lok™ Connectors** .....

This board includes connector footprints for Mate-n-Lok™ connectors with 0.163" and 0.250" grid spacing. The footprint patterns were sized so that the largest connector in the family will fit. Refer to example connector configurations below. Because of the wide variety of connectors available for this board and the many possible customer configurations, *the board is sold without any connectors*. Customers should obtain their own mating connectors suitable for their application from their local AMP/Tyco distributor. Software automatically sizes the connector graphics to fit the measured wiring. We designed the board with large-diameter holes on all footprints so that they will accept either standard production connectors or AMP's test probe connectors with wide-gauge spring-loaded pins. Use the test probe connectors to preserve connector life during high-volume production. Set of two boards.



**CB28**  
Mate-n-Lok  
Connectors  
(Item 758)

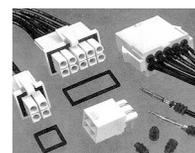


**Example Configurations**

*Example Mating Connectors Available from AMP:*

- 1-172162-9, 12-pin Matrix Socket (female), 0.163" Centers
- 794072-1, 24-pin Dual-Row Header (male), 0.163" Centers
- 643406-3, 5-pin Pin Strip (male), 0.250" Centers
- 194013-1, 15-pin Pin Matrix (male), 0.250" Centers
- 350848-6, 2x3 Pin Spring-Loaded Test Probe, 0.250" Centers

When ordering connectors, choose post length suitable for a 0.093" thick PCB (the board thickness of CB28).



**Example Mate-n-Lok Connectors**  
(not included with CB28 Boards)

*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**Item 759, CB29 Connector Board Set for Bare Wire Connections**.....

This board has four 16-pole screw terminal blocks (64 terminals, total) that will accept bare wires from 12- to 30-gauge in size. The metal jaws firmly grip an inserted wire without damaging or distorting the end. We normally include the terminal blocks shown in the photo, soldered in place and ready to use. These terminal blocks have 5 mm (0.197") spacing between the contacts. The board may also be supplied without terminals for customer-mounted terminal blocks (order Item 759BB shown below). The board footprint includes hole patterns for 5 mm (0.197") hole spacing for each of the four rows, so any type of terminal block with this spacing can be accommodated. The space between each 16-pole terminal block may be used as a wire channel to guide bundles of wires neatly to the side. A pair of holes is provided on the right through which wire ties may be inserted to hold the wire bundles in place. Note: terminal block color may be either blue (as shown) or black, depending on availability. **Rated to 1500 Vdc/1000 Vac.** Set of two boards.

**Item 759H, CB29H Connector Board Set for Bare Wire Connections**.....

Same as CB29 (above) but **rated to 2100 Vdc/1200 Vac.**

**Item 759A, CB29A Wire Harness Transition Board**.....

This variation of the CB29 board serves as a transition board between wire harness mating connectors and the CableEye tester. Mount the CB29A on or under a harness board, terminate the mating connectors to screw terminals on this board, and connect the 64-pin right-angle headers to CableEye using 64-conductor flat cable (*not included, see Item 854, p.39*). Stackable, as shown in the photo. **Rated to 500 Vdc with flat cable, or 1500 Vdc/1000 Vac with Ampmodu cable.** Includes kit of screws and standoffs. Set of two boards.

**Item 759AH, CB29AH Connector Board Set for Bare Wire Connections**.....

Same as CB29A (above) but high-voltage **rated for 2100 Vdc, 1200 Vac when used with Ampmodu discrete-wire extension cable** (not illustrated, not included). See p.39 for Ampmodu Extension Cable, Item 864.

**Item 759BB, CB29BB Bare Wire Harness Transition Board (no terminal blocks, 1500 Vdc, 1000 Vac)**.....

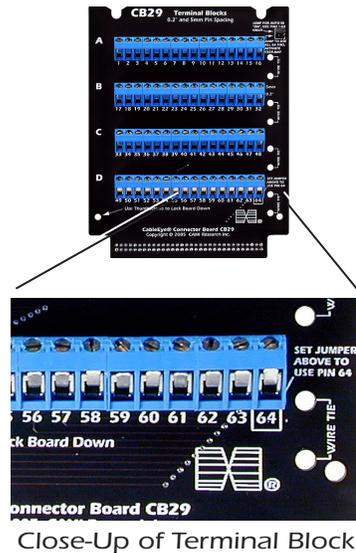
**Item 759HB, CB29HB Bare Wire Harness Transition Board (no terminal blocks, 2100 Vdc, 1200 Vac)**.....

Same as CB29 and CB29H (above) but with no terminal blocks installed. Use with your own terminal blocks, as an adapter cable interface, or for other purposes.

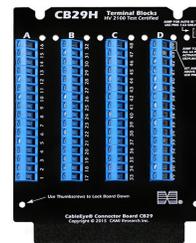
*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**CB29**  
Screw  
Terminals  
(Item 759)

**CB29BB**  
Bare Screw  
Terminal Board  
(Item 759BB)



Close-Up of Terminal Block



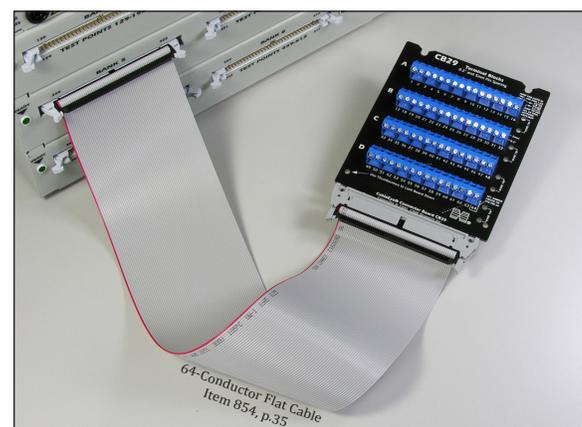
**CB29H**  
HV Screw  
Terminals  
(Item 759H)



**CB29AH**  
HV Wire  
Transition Board  
(Item 759HA)

**CB29A**  
Wire Transition  
Board  
(Item 759A)

*CB29A is sold as a set of two boards. Three boards are shown stacked in this photo for illustrative purposes only.*



CB29A Connected to a CableEye Tester

**Item 760, CB30 Connector Board Set for Custom Interfaces up to 128 Test Points**.....

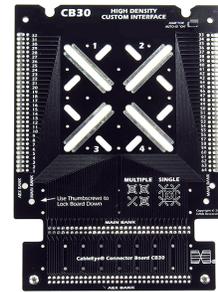
This generic board, similar in design to the CB8, accepts a wide range of circular connectors, rectangular connectors, bracket-mounted assemblies, and adapter cables. Users mount connectors of interest using supplied standoffs and screws. Panel-mount circular connector with four mounting holes fits the "X" pattern slots on this board. Mount up to four small circular connectors (mounting hole spacing less than 0.9"), or one large connector (mounting hole spacing less than 2.3"). Holes may be drilled in the board to accommodate other mounting arrangements. Wire pins from the attached connector to labeled pads surrounding the board. Use the numerous small holes around the board for nylon lacing to hold wiring in place. Alternatively, mount dual-row headers of up to 64-pins (Item 851, p.38) to the right and left footprints, spaced on a 0.1" grid. Use these headers for a custom-designed daughter board that plugs into the CB30 (see the CB30A, B, C, and D boards, next pages) or for flat cables. Instead of a single 64-pin header, attach combinations of smaller headers that have a 0.1"x0.1" footprint. A total of up to 128 test points can be accommodated per board.

When the wiring is displayed, a generic dual-row header is shown for the connector. Use the optional PinMap software (Item 708, p.34) to choose a different graphic from the CableEye connector library and assign custom pin labels. Use two CB30 boards together, or a CB30 in combination with any other CB board to accept any connector combination. Set of two boards with expander cables. *Requires 256 test points; expansion module needed; see p.8.*

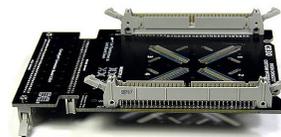
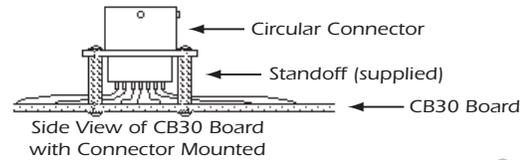
**CB30 High-Capacity Custom Interface (Item 760)**



CB30 Standoff Kit



**Requires Expansion Module!**



Side View of CB30 with 64-Pin Headers Attached (headers not included)



CB30 Mounted on a 256-Point CableEye System

See photos of custom CB30 applications on the CAMI web site: [www.camiresearch.com/applications\\_support.html](http://www.camiresearch.com/applications_support.html)

**Item 760A, CB30A Connector Board Set for AMP Mictor Connectors**.....

This board supports 38-, 76-, and 114-pin surface-mount AMP Mictor connectors. A secondary bank in the lower part of the board provides backup footprints in the event that any of the connectors in the primary bank should become damaged or suffer intermittent connections from wearout. Pad spacing on this board is 0.025" (0.64mm), and the pads are arranged in groups of 38 (19 on each side). These boards ship without Mictor connectors. We will populate the board with connectors the User provides for a modest configuration charge. If we install connectors, a set of test cables should also be supplied so that we may test the interface before returning it to the customer.

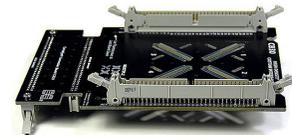
**Important:** These CB30A boards are daughter boards intended to mount on a set of CB30s (see photo on right). Plan on ordering a set of CB30s with the CB30A if you do not already have a set.

Set of two boards with four 64-pin latch headers. *Requires 256 test points and a set of CB30 boards.* Note that the latch headers supplied with the CB30A should be mounted to the CB30 boards to accommodate the 64-pin sockets on the bottom of the CB30A; CAMI Research will configure this for you if the CB30s are ordered at the same time as the CB30A.



**CB30A Mictor Connectors (Item 760A)**

**Requires Expansion Module!**



Side View of CB30 with 64-pin Headers Attached (headers included with CB30A or CB30B, not CB30)



CB30A Mounted on CB30

**NOTE:** Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).

**Item 760B, CB30B Connector Board Set for ITT Cannon DL-156, DL-96, DL-60 ZIF Connectors**.....

We designed the PCB footprint on this board to accept any of three connector sizes: 156 pins, 96 pins, or 60 pins. Only one connector of these three sizes may be mounted on the board. *Connectors are not included!* The customer must provide us with the desired connectors and we will mount them on the boards and test them. Assembly and test are included in the price of the board. Because of the complex and dense nature of these connectors, we do not advise customer-installation unless proper wave soldering equipment is available. If possible, please supply a set of test cables so that we may test the interface before returning it to you. Note that these mating connectors are expensive and may require some lead time to obtain.

ITT Cannon Connector Part Numbers:

- 156 pins, DL1-156RW6B, Catalog #110536-1007
- 96 pins, DL2-96RW6B, Catalog #110855-0014
- 60 pins, DL3-60RW6B, Catalog #110901-0010

**Important:** These CB30B boards are daughter boards intended to mount on a set of CB30 boards (see photo on right). Plan on ordering a set of CB30 boards with the CB30B if you do not already have a set.

Set of two boards with four 64-pin latch headers. *Requires 384 test points and a set of CB30 boards (Item 760, described on the previous page).* Note that the latch headers supplied with the CB30B should be mounted to the CB30 boards to accommodate the 64-pin sockets on the bottom of the CB30B; CAMI Research will configure this for you if the CB30s are ordered at the same time as the CB30B.

**Item 760C, CB30C Connector Board Set for Molex 160-Pin LFH Connectors**.....

Use this board for 160-pin Molex LFH (low-force helix) connectors. *Connectors are not included!* The customer must provide us with the desired connectors and we will mount them on the boards and test them. Assembly and test are included in the price of the board. Because of the complex and dense nature of these connectors, we do not advise customer installation unless proper wave soldering equipment is available. If possible, please supply a cable so that we may test the interface before returning it to you. Note that these mating connectors are expensive and may require some lead time to obtain.

Molex Connector Part Number (two required): 71624-1003  
Mating connector is *Male* for *Female* Cable Connector

**Important:** These CB30C boards are daughter boards intended to mount on a set of CB30 boards (see photo on previous page). Plan on ordering a set of CB30 boards with the CB30C if you do not already have a set.

Set of two boards with four 64-pin latch headers. *Requires 384 test points and a set of CB30 boards (Item 760, described on the previous page).* Note that the latch headers supplied with the CB30C should be mounted to the CB30 boards to accommodate the 64-pin sockets on the bottom of the CB30C; CAMI Research will configure this for you if the CB30s are ordered at the same time as the CB30B.

*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

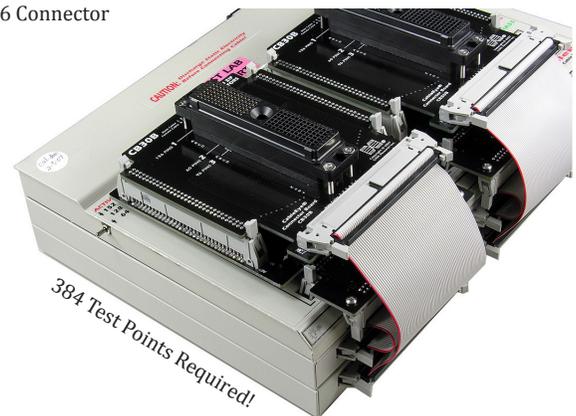


DL-156 Connector



**Requires Two Expansion Modules!**

Top View of CB30B (Item 760B) Mounted on CB30 (Item 760)



384 Test Points Required!



**Requires Two Expansion Modules!**

**CB30C**  
Molex 160-Pin LFH Connectors (Item 760C)

Mounts on tester exactly as does CB30B above.

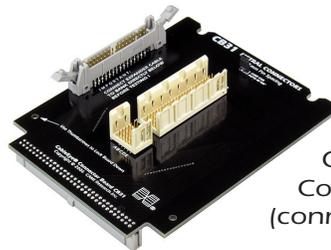
CB30D for Molex 200-pin Connectors is available on special order. Contact CAMI Research for price and availability.

**Item 761, CB31 Connector Board Set for Metral Connectors** .....

We designed the CB31 for Metral connectors (manufactured by FCI) which have 4 x 24 and 5 x 6 pin layouts on a 2 mm grid. *This board comes without connectors installed.* Users should provide, and may easily solder in, connectors of the needed sizes. When using 4 x 24 (96-pin) and 5 x 6 (30-pin) connectors with the Auto-ID jumper in place, the CableEye software automatically assigns the pin numbers as defined by the manufacturer for connectors of these sizes. For smaller connectors, use the optional PinMap software (Item 708, p.34) to select an appropriate graphic and assign pin labels. CAMI Research will solder in connectors provided by the customer if desired, in which case a set of test cables should also be supplied so that we may test the interface before shipment. Set of two boards with expander cables. *Requires 256 test points; expansion module needed; see p.8.*

**CB31**  
Metral Connectors  
(Item 761)

**Requires Expansion Module!**



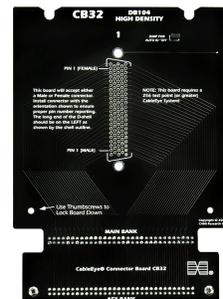
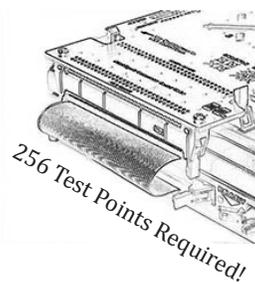
CB31 with Metral Connectors Mounted (connectors not included)

**Item 762, CB32 Connector Board Set for DB104 High Density Connectors** .....

Use CB32 for DB104 male or female connectors. *This board comes without connectors installed.* Users should supply and may easily solder in one vertical male or female connector on each board, as needed. CAMI Research will solder in connectors provided by the customer if desired, in which case a set of test cables should also be supplied so that we may test the interface before shipment. Set of two boards with expander cables. *Requires 256 test points.* TE Connectivity: 208877-1, DB104 Receptacle, 208871-1, DB104 Plug.

**CB32**  
DB104 Connectors  
(Item 762)  
(connectors not included)

**Requires Expansion Module!**



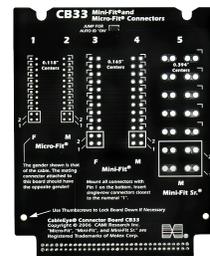
CB32 Mounted and Connected to Expansion Module

**Item 763, CB33 Connector Board Set for Molex MiniFit™, MiniFit Sr., and MicroFit Connectors** .....

This board includes connector footprints for MiniFit connectors with 0.118", 0.165", and 0.394" pin centers. The footprint patterns were sized so that the largest connector in the family will fit. Because of the wide variety of connectors available for this board and the many possible customer configurations, the board is sold without any connectors. Customers should obtain their own mating connectors suitable for their application. Connector graphics are automatically sized to fit the measured wiring. Set of two boards.

When ordering connectors, choose post length suitable for a 0.093" thick PCB. This is the board thickness of all CAMI CB boards.

**CB33**  
MiniFit, MicroFit Connectors  
(Item 763)  
(connectors not included)



**Item 764, CB34 Connector Board Set for Cirris™ Adapter Cards** .....

This board will accept one 64-point Cirris adapter board or two 32-point Cirris adapter boards, and show test results as a 64-pin header numbered 1-64 on each bank. The CableEye software does not compute the board or cable Signature, or automatically identify which Cirris board is connected. Use the PinMap software, p.34, to obtain a proper graphic and pin numbering. Most Cirris-made boards are numbered so that the test point number corresponds with the connector's pin number, so the pin numbering shown on the 64-pin header will be correct even if the graphic is not. You may use this board with CableEye HVX systems. **Rated to 1500 Vdc/1000 Vac** assuming that a suitably-rated Cirris board is also used. Set of two boards. Requires version 6.0 software or later.

**CB34**  
Cirris™  
Adapter Interface  
(Item 764)



*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V ac/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**Item 765, CB35 Relay Control Board for External Digital Control** (Single board. Not compatible with M2U-Basic.).....

**Item 768P, +5v Accessory Power Module** (needed when 3 or more relay boards are cascaded).....

Ten independently-controlled SPDT relays with dry contacts allow program control of circuits associated with the unit under test. Issue Macro or JavaScript commands to close or open a relay coil, then perform the desired test. Other uses: illuminate a bin where a failed cable should be placed; illuminate different bins to show locations for devices sorted by resistance or resistance tolerance; trigger a visual or audible signal indicating the end of a batch; or for a marking device to emboss test results on the wire or connector body.

Mount the relay board in either Banks 1 or 2. It uses no test points on that bank; special brackets allow a standard CB board to be mounted *above* the relay board to operate in the normal manner using all 64 pins in that bank position.

For HVX-series testers, attach the CB35 to a riser board (Item 755A) or set elsewhere on the bench. The CB35 must be used in this detached mode when test voltages exceed 250 V.

Each relay coil has an associated LED lamp which turns on when the coil activates. The terminal block provides three output terminals for each relay: Common, Normally Open, and Normally Closed. The jumper configuration on the board lets you leave all relay common terminals floating, tie the common terminals together linked to an external common, or tie the common terminals to the local signal ground.

The relay board is sold as a single board, not a board set, and is NOT compatible with the M2U-basic. Each board includes a control cable that links to the control module. With the exception of the M2U, multiple relay boards may be used at the same time. The relays operate at +5 V and derive power from the tester which is capable of supplying two relay boards. An external +5 V supply is required for more than two boards. Independent Power and Ready LEDs show the status of the board.

CB35 64-Pin Headers are **rated to 250Vdc/ac**. This is NOT the operational voltage of the relays.

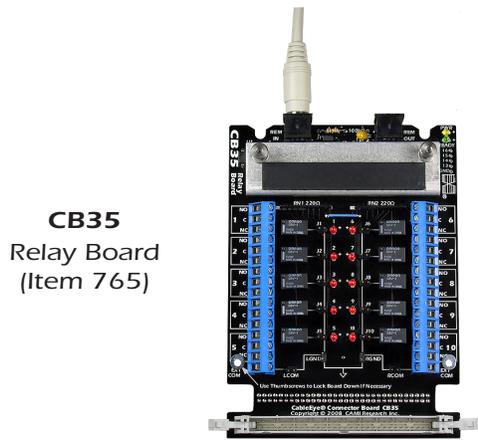
**Relay Specifications**

- Relay Type: Omron G5V-1 or Equivalent
- Contact Load: 0.5 A at 125 Vac, 1 A at 24 Vdc
- Contact Resistance: 100 mΩ max.
- Insulation Resistance: 1000 MΩ min.
- Dielectric Strength: 400 Vac, 50/60 Hz between contacts

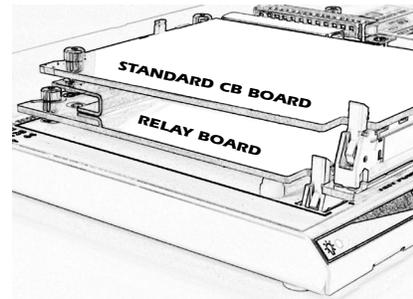
**Item 770, CB40 Connector Board Set for Elco/Edac 20-, 38-, and 56-pin Rack & Panel Connector** (used in Audio Patch Panels).....

Three connector positions provided on this board will accept either a male or female 20-, 38-, and 56-pin Elco/Edac Rack & Panel connectors. The price does not include connectors, and the board ships as a bare board. If the User provides the connectors, we will solder them into position and test the boards for a nominal charge (contact us for details). Set of two boards.

*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

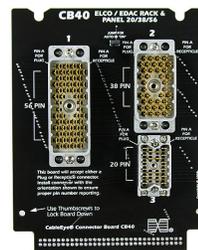
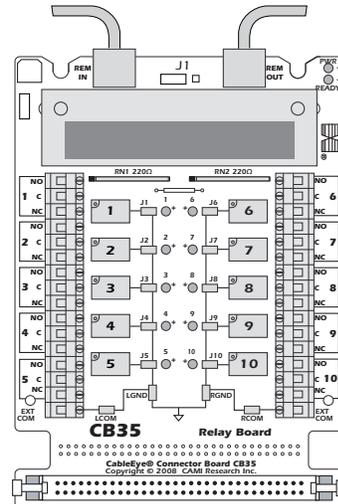


**CB35  
Relay Board  
(Item 765)**



**Mounting a Standard CB Board  
Above the Relay Board**

From CableEye REMOTE Socket      To 2nd Relay Board or Footswitch

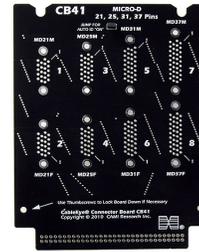


**CB40  
Small Elco/Edac Rack  
& Panel Connectors  
(Item 770)**

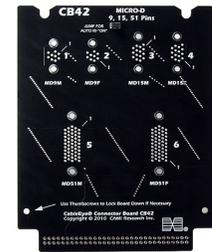
**Item 771, CB41 Connector Board Set for 21-, 25-, 31-, and 37-Pin Micro D Connectors**.....

**Item 772, CB42 Connector Board Set for 9-, 15-, and 51-Pin Micro D Connectors**.....

These boards provide connector footprints for small- and medium-size Micro D connectors. Each board offers one position for male and female connectors of each size. The price does not include connectors, and each board ships as a bare board. If the customer provides the connectors, we will solder them into position and test the boards for a nominal charge; contact us for details. Set of two boards. Note: When ordering connectors, choose post length suitable for a 0.093" thick PCB. This is the board thickness of all CAMI CB boards.



**CB41**  
Micro D Connectors,  
21-, 25-, 31-, 37-Pin  
(Item 771)

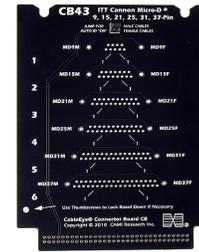


**CB42**  
Micro D Connectors,  
9-, 15-, 51-Pin  
(Item 772)

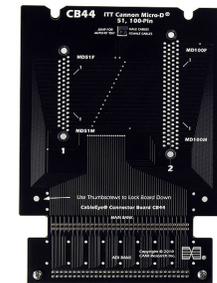
**Item 773, CB43 Connector Board Set for 9-, 15-, 21-, 25-, 31-, and 37-Pin Micro D Connectors**.....

**Item 774, CB44 Connector Board Set for 51 and 100-Pin Micro D Connectors**.....

These boards provide connector footprints for Micro D connectors. Each board offers one position only for each size, and each board should be populated with either all male or all female connectors. The boards are sold as a set, and you may either install male connectors on one board and female on the other, or all one gender on both boards. A jumper on the board configures the board for the proper gender. The CB44 offers a footprint for a 100-pin connector, requiring a 256-point CableEye system. The price does not include connectors, and each board ships as bare board. If the customer provides the connectors, we will solder them into position and test the boards for a nominal charge; contact us for details. Set of two boards. CB44 inc. expander cable.



**CB43**  
Micro D Connectors,  
9- through 37-Pin  
(Item 773)

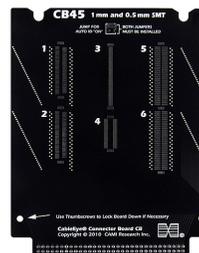


**Requires  
Expansion  
Module!**

**CB44**  
Micro D Connectors,  
51- and 100-Pin  
(Item 774)

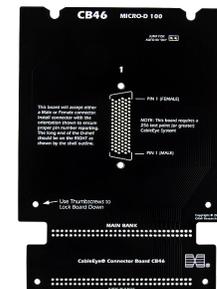
**Item 775, CB45 Connector Board Set 1mm and 0.5mm Surface-Mount Connectors**.....

The connector positions provided on this board accept single- and dual-row surface-mount connectors with 1mm aligned pins (32 x 32 max), 1mm staggered pins (26 x 25 max), 0.5mm aligned pins (32 x 32), and 0.5mm single-row pins (64 x 1). The price does not include connectors, and the board ships as a bare board. If the User provides the connectors, we will solder them into position and test the boards for a nominal charge (contact us for details). Set of two boards.



**CB45**  
1mm and 0.5mm SMT  
(Item 775)

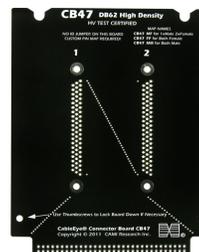
**Requires  
Expansion  
Module!**



**CB46**  
100-Pin Micro-D  
(Item 776)

**Item 776, CB46 Connector Board Set for 100-pin MicroD Connectors, Airborn-style Footprint**.....

One connector position provided on this board will accept an Airborn-style 100-pin MicroD connector (6 rows of pins, (16-16-17-17-17-17)). *The price does not include connectors*, and the board ships as a bare board. If the User provides the connectors, we will solder them into position and test the boards for a nominal charge (contact us for details). *256-point CableEye system is required to use this board!* Set of two boards with expander cable.



**CB47**  
DB62HD  
(Item 777)

**Item 777, CB47 Connector Board Set for DB62HD Connectors**.....

Two connector positions provided on this board will each accept either male or female DB62HD connectors. Specify your gender preference when ordering and the connectors will be mounted as needed. **Rated to 1000 Vdc/750 Vac** for high voltage testing. Set of two boards.

*NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).*

**Item 778A, CB48A Header Isolator™ Set, Vertical Header (Rated to 1500 Vdc/1000 Vac)**.....

**Item 778B, CB48B Header Isolator™ Set, Right-Angle Header (Rated to 1500 Vdc/1000 Vac)**.....

These boards fit the 64-pin headers on CableEye HVX testers, top deck or expansion module, and will protect the built-in connectors from broken pins and wear when attaching cables directly to the tester. Use the CB25A Riser Board to achieve the same header isolation function when attaching CB boards directly to the tester (see photo at right and refer to p.19 for details).

**Item 779, CB49 Connector Board Set for MicroMatch Connectors (SMD Style)**.....

Nine 20-position SMD connector footprints are provided for customer installation of the desired connector sizes. *The price does not include connectors*, and the board ships as a bare board. Footprints are labeled for standard sizes ranging from 4 to 20 pins, and an auto-ID map is provided for these. However, the user can create a custom map, if desired, for any combination of connectors. If the User provides the connectors, we will solder them into position and test the boards for a nominal charge (contact us for details). Set of two boards. Requires software release dated Sept. 2015 or later.

**Item 781, CB51 Connector Board Set 1.25mm and 1.5mm Surface-Mount and Through Hole Connectors**.....

The CB51, sold without connectors, contains four sets of 60 solder pads accommodating numerous configurations of surface mount and through-hole connectors – aligned or staggered pins at 1.25mm and 1.5mm pitch. There are four preset locations for automatic detection & display of any-pin-count connector up to 60-pins. Yet, any single set may be fitted with any combination of lower pin count connectors that total to 60 or less (e.g. a 40-pin with a 10-pin). Connectors soldered in non-preset positions will also appear graphically correct once they are mapped with PinMap™ (optional software). Requires software release dated Sept. 2016 or later. Set of two boards.

**Item 783, CB53\* 4-Wire CB Board Conversion Set**.....

The CB53 is a special connector motherboard that will convert a top-mounted standard 64-pin CB Board fixture into a 4-wire test fixture. Conversion is valid when the UUT connects directly into the standard board rather than via a flying lead or adapter cable and eliminates the need to otherwise create custom 4-Wire test fixtures. *A CableEye system with 4-Wire measurement capability and with 256 test points is required to use this board.* Set of 2 boards with Expander cables. Requires software release dated Jan. 2019 or later.

**Item 784, CB54 Connector Board Set for 4 to 26-pins Pico-flex Connectors**.....

The CB54 sold without connectors contains footprints for the family of Picoflex connectors. Positions for 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24 and 26-pins are available. Requires software release dated Jan. 2019 or later. Set of two boards.



**CB48A**  
Header Isolator,  
Vertical  
(Item 778A)

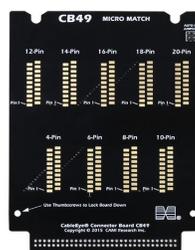
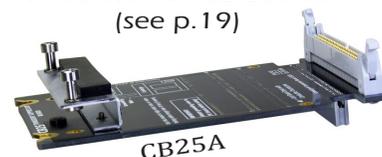


**CB48B**  
Header Isolator,  
Right-Angle  
(Item 778B)



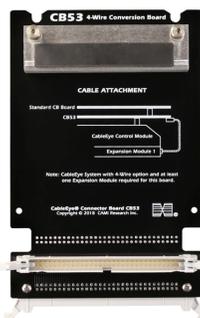
**CB48 A (Front) and B (Top)**  
Installed on an HVX Tester.  
Compatible with all Models.

**CB25A**  
Riser Board serves as Header Isolator for CB Boards  
(see p.19)



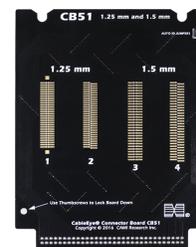
**CB49**  
MicroMatch  
(Item 779)

**Requires Expansion Module!**

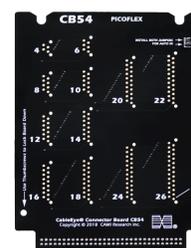


**CB53\***  
4-Wire Conversion Board

**\*For use with 4-Wire compatible tester.**



**CB51**  
1.25mm and 1.5mm  
SMT & TH (Item 781)



**CB54**  
Picoflex  
Connectors

Can't find the connectors that you are looking for?  
Send us an e-mail to support@camiresearch.com with your connectors information and we will help you.

NOTE: Unless specified otherwise, CB boards on this page are rated for operation at 500 V dc/ac. CAMI boards can be factory certified for operation at the maximum rated voltage for a service fee (Item 626).

# LIGHT-GUIDED CONNECTOR ASSEMBLY

REDUCE ASSEMBLY  
ERRORS, INCREASE  
PRODUCTIVITY!

Item 767A, CB37A, 64-Pin Light Director™ Board .....

Item 768A, CB38A, 128-Pin Light Director™ Board .....

CB37A and CB38A are sold as a single board to be used with M3U, M4 or HVX Testers only. Each board includes 64 light fibers (128 with CB38A), connector support plate, mounting hardware, and fiber shroud. Power cable included with 1st board ordered. *AutoBuild software option required; see Item 728, p.37. CB38A requires an expansion module!*

Item 768P, +5v Accessory Power Module (needed when 2 or more CB38A boards are cascaded) .....

Item 858B, Extra Light Fiber 6" Long .....

Item 858C, Kit of 32 Extra Light Fibers .....

Item 610, Assembly and Programming of CB37A.....

Item 611, Assembly and Programming of CB38A.....

We will mount and program mating connectors you provide. Send us connectors with open cavities only, no pins installed. Include a cable schematic or pin assignment table.

Our Light Director™ system provides a, computer-guided technique for assembling connectors used in aerospace, medical, and other high-reliability applications. This system uses light fibers driven by super-bright LED lamps to individually illuminate target cavities in the connector being assembled. When the technician enters the wire code printed on unconnected wires, or touches a wire connected at the other end, the CableEye software turns on the appropriate fiber, thereby causing a bright, flashing light to project from inside the target cavity guiding the technician to the proper insertion point. Correct insertion is confirmed by the elimination of light from that location, whereas insertion into an incorrect location leaves the flashing light visible.

The Light Director also employs high-quality synthetic speech in English, Spanish, German, or French to read the pin number to the technician, further reinforcing the target location. *Speech recognition* is also available as an option permitting the technician to speak wire codes to the system, thus eliminating the need for a keyboard or monitor.

Normally, technicians crimp pins on wires in advance of assembly to the connector. Wires may be identified during the assembly process by numeric code, bar code, color code, or if no codes are present, by electrical detection using a wrist-strap if the far end of the cable has already been assembled and can be electrically connected to the system.

Field testing has shown that the Light Director doubles assembly rate over manual methods while nearly eliminating errors. Because the Light Director greatly reduces the perceptual challenge of manually locating pin cavities in a complex connector, *technician fatigue is greatly reduced*, permitting a continuous, high productivity rate throughout the work day.

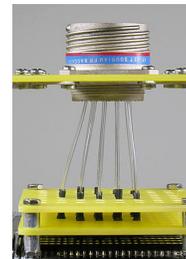
The Light Director™ system is an accessory for CAMI's CableEye® PC-Based cable test system. The CB37A or CB38A boards include everything needed to mount the customer-supplied mating connector. All parts are reusable. *Requires the AutoBuild Guided Assembly Software (Item 728); a high-quality voice font is optional (Item 792); see p.37.*



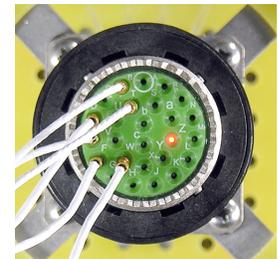
**CB37A**  
Light Director™ Board  
with 55-Pin Connector  
Mounted and Ready to Use  
(Item 737A)



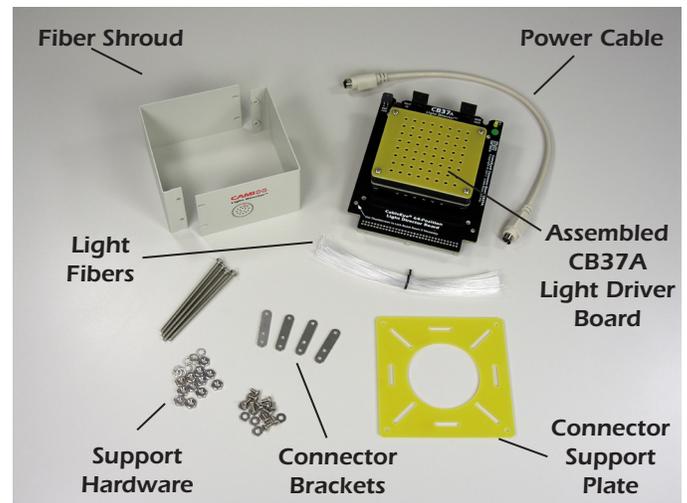
Videoclip Demo  
on CAMI Web Site



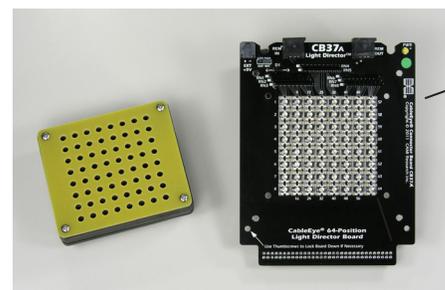
Side View Showing Fibers  
Entering Mating Connector



Flashing Light Shows  
Target Pin



Components of the CB37A Board Kit (Item 767A)



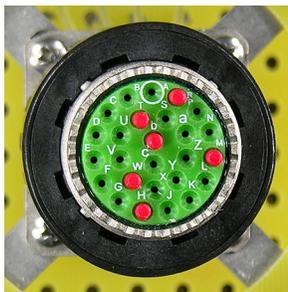
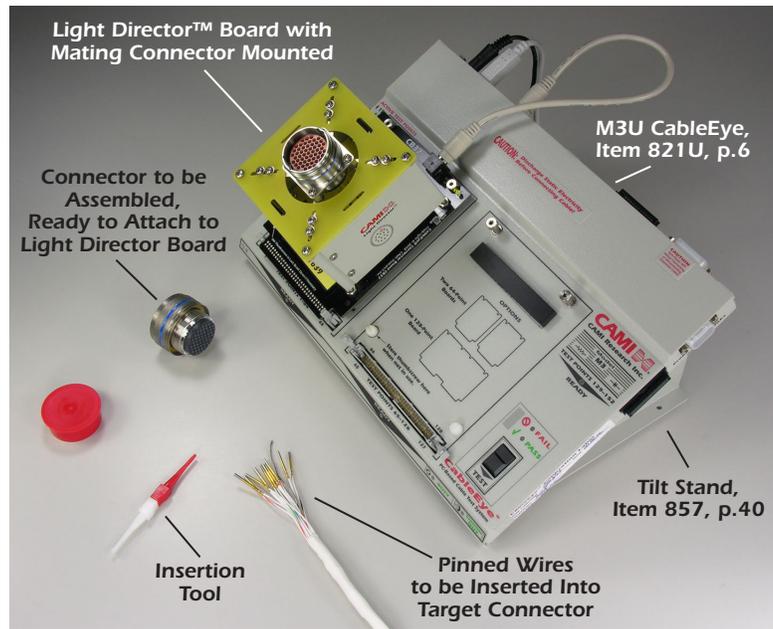
CB37A Board with  
64 Mounted LEDs

Friction Block  
Gasket Used to  
Support Fibers  
(left)

# LIGHT-GUIDED CONNECTOR ASSEMBLY

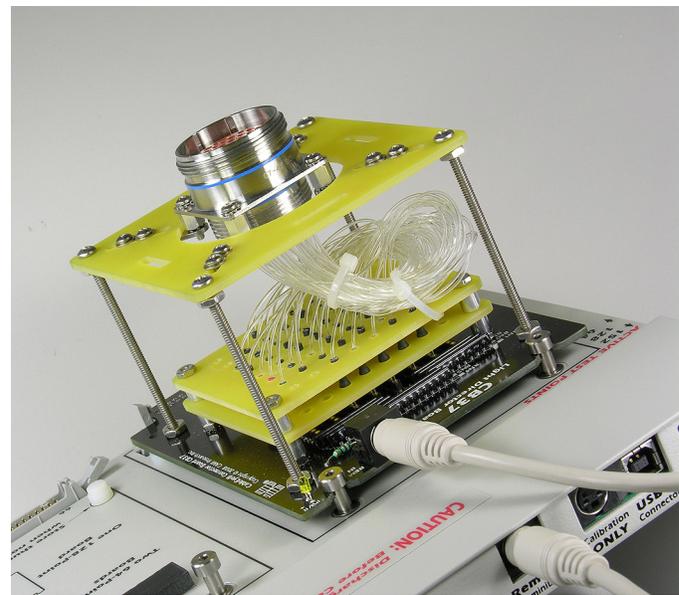
## Light Director™ Bench Setup

In this photo, you see a 55-pin mating connector mounted to a CB37A board. The connector to be assembled is on the bench along with the pre-pinned wires ready to be inserted. In this case, each wire is numbered to correspond with a printed insertion list. If assembled manually, the insertion list would tell the technician which cavity should receive each numbered wire. The technician would then carefully locate the cavity, sometimes counting forward or backward from a reference location, and insert the pin into this cavity. During manual pin insertion, locating the correct cavity takes time and requires the technician's full concentration. **Using the Light Director system, the technician simply looks for the cavity with a flashing light and inserts the pin there.** Neither reading cavity numbers from the target connector nor counting forward or backward from a reference position is necessary. This reduces the perceptual challenge in finding the target, and therefore speeds assembly, improves accuracy, and reduces the fatigue level that would be experienced after several hours of manual pin-insertion work.



## Moisture Plugs

Prior to pin placement, we illuminate all cavities requiring moisture plugs to allow rapid plug insertion. Blocking cavities not requiring pins further reduces the chance for insertion error.

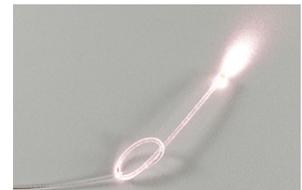


The reliable guided assembly and test system for your mission-critical applications ... aerospace, medical, etc.



## Flexible Light Fibers

Our Rayon light fibers flex easily to accommodate widely varied connectors. Longer fibers permit more convenient assembly and readily coil under the connector when the fixture is secured.



Cost/Benefit Study

[camiresearch.com/Light\\_Director/Cost\\_Benefit\\_Analysis.pdf](http://camiresearch.com/Light_Director/Cost_Benefit_Analysis.pdf)

# CABLEEYE AUTOMATION

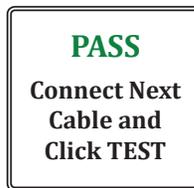
## MACROS:

The simplest, easiest scripting language on the market.

Setup your test station to perform multiple background tasks, all triggered automatically with a single click of a button. Easily control the workflow of your test with Macros, our built-in scripting language.



- Input Custom Data
- Type in or Scan
- Store the Data with the Cable
- Display the Data in Reports



- Display work instructions
- Include full color pictures
- Customize your operator messages with colors, different font size, tables, and many more options.



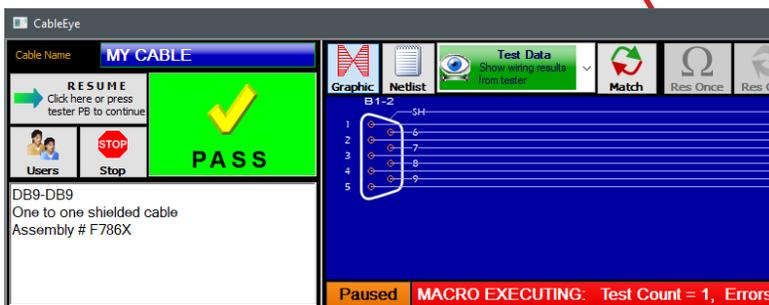
Control tower lights, locks, PLCs, counters, pistons or any other device for a continuous, high quality test workflow.



- Get test results
- Perform operations based on test result
- Easily analyze errors in the cable with our amazing graphics and netlist



- Print PASS or FAIL reports and labels
- Print your custom data, work order, serial number, etc.
- Use any Windows-compatible printer.



- Store data locally or on the network.
- Generate full color PDF files for easy sharing of reports with your customers.
- Backup and Restore your data with our simple to use Backup Utility.

The production screen allows the operator to easily identify wire problems if required, or simply follow on-screen instructions.

API integration with other equipment or software. LabVIEW and .NET libraries available.

[camiresearch.com/automation.html](http://camiresearch.com/automation.html)

Automation with CableEye is simple, yet powerful.

Included with every tester, CableEye software offers out-of-the-box automation capabilities with both Macros and Javascript scripting languages. By completely automating the test process after the operator attaches a cable, you eliminate any chance that testing or documentation will differ from one cable to the next.

The CB35 Relay Board, allows you to manage external devices for full control and automation of your test station.

It offers 10 relay outputs and you can cascade as many boards as needed. Check our CB35 Relay Board on p.27



# OPTIONAL SOFTWARE SELECTION GUIDE

Use the following guide to help you determine if you need any of CableEye's optional software.

Check if  
Needed

	<p><b>PinMap Software, Item 708</b> Order PinMap if:</p> <ul style="list-style-type: none"> <li>a. you need to build a special fixture or adapt to your existing mating harnesses.</li> <li>b. you are using generic CB Boards like our CB8, CB30 or CB29 to adapt a mating connector.</li> <li>c. you are testing connectors that do not plug directly into our standard CB Boards.</li> </ul>	<input type="checkbox"/> Page 34
	<p><b>Connector Designer Software, Item 707</b> The CableEye connectors library is extensive, and most of the included graphics are of common connectors.</p> <p>Order Connector Designer if you need to create your own library of unusual or custom connectors.</p>	<input type="checkbox"/> Page 34
	<p><b>Custom Reporting &amp; Labeling Software, Item 860</b> CableEye software includes customizable out-of-the-box reports that meet most of our customers needs. Order the Custom Reporting and Labeling Software if:</p> <ul style="list-style-type: none"> <li>a. you need to fully customize your own reports or labels by adding your logo or barcodes.</li> <li>b. you want to modify one of our existing templates.</li> </ul>	<input type="checkbox"/> Page 35
	<p><b>Custom Labeling Software Only, Item 861</b> CableEye software includes customizable out-of-the-box basic label printing. Order the Custom Labeling Software if:</p> <ul style="list-style-type: none"> <li>a. you need to design and print custom labels, that include your logo or barcodes.</li> <li>b. you need to print color labels.</li> <li>c. you need to print labels with graphics.</li> </ul>	<input type="checkbox"/> Page 35
	<p><b>Standalone Software, Item 729</b> CableEye software requires a tester to be connected to the computer to work.</p> <p>Order the Standalone Software if you need to use the software without a tester connected. You may write macros, create connectors, analyze test data, or perform any function that does not require data acquisition from the tester.</p>	<input type="checkbox"/> Page 35
	<p><b>Exporter Software, Item 709</b> Order the Exporter Software if:</p> <ul style="list-style-type: none"> <li>a. you need to IMPORT cable data from a CSV, XML or EXCEL file.</li> <li>b. you need to EXPORT cable data to a CSV, XML or EXCEL file.</li> <li>c. you need to TRANSFER cable data from a Cirris .WIR file.</li> </ul>	<input type="checkbox"/> Page 36
	<p><b>Applications Programming Interface (API) Software, Item 730</b> Order the API Software if:</p> <ul style="list-style-type: none"> <li>a. you need to control the CableEye tester with your custom GUI software interface.</li> <li>b. you need to control the CableEye tester with Visual Basic, C# or .NET.</li> <li>c. you need to control the CableEye tester with LabVIEW.</li> </ul>	<input type="checkbox"/> Page 36
	<p><b>AutoBuild Software, Item 728. One License per tester.</b> Order the AutoBuild Software for guided assembly if:</p> <ul style="list-style-type: none"> <li>a. you need Assisted Guidance (audio and/or visual) to build your connectors (pinning).</li> <li>b. you need Assisted Guidance to assemble wire harnesses.</li> <li>c. you are ordering Light Director™.</li> </ul>	<input type="checkbox"/> Page 37

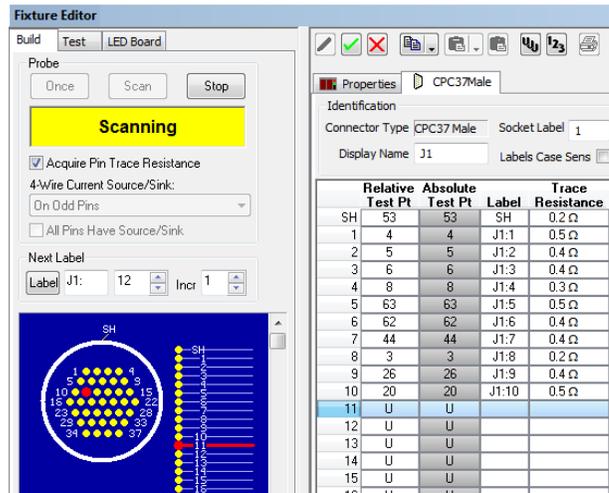
## OPTIONAL SOFTWARE for Custom Interfacing

Note: With the exception of AutoBuild and Voice Fonts, all optional software comes as a Site License!

### Item 708, PinMap™ Software .....

Use PinMap to link custom test fixtures, custom CB boards, specially-built connector panels, or pigtail adapters to the CableEye software. This software assigns test point numbers to the connector types and applies standard pin designations to the pin numbers. For each custom connector, first choose a connector graphic from our large library to match your connector. Then touch CableEye's probe to the connector pins one-by-one to automatically detect and assign a test point to each pin. A short beep tone sounds as you touch them (Windows XP, Win7, Win8, Win10) so you don't need to take your eyes off the connector you're probing. Finally, enter pin labels of your choice if you wish to override the standard designations. Create custom pin labels of up to seven alphanumeric characters, an especially valuable feature for labeling wiring harness connectors. When you finish probing all pins, you store a "map" file for the custom fixture. A menu within the CableEye application lets you easily select the desired map file. Cut and paste connector maps between different map files to mix maps from different CableEye CB boards with custom interfaces. Includes an electronic directory of all connector images available in our graphics library. Site license; permits company-wide use with all CableEye systems. *Note:* requires probe! Probe included with new M2U, M3U, M4, and HVX testers. *PinMap is not recommended for use with M2U-Basic testers which neither include a probe nor have a socket to connect one.*

Site License!



PinMap Screen Shot (Item 708)

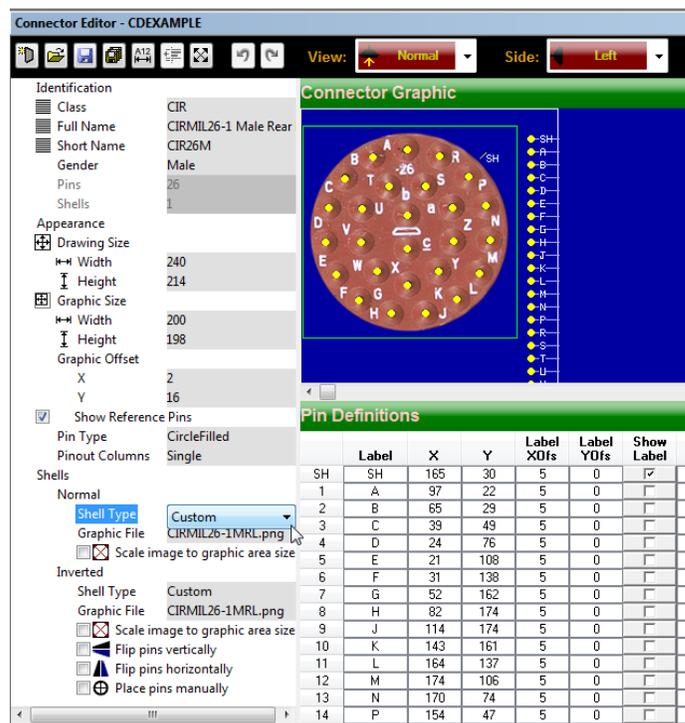


Using the Probe when Making a Pin Map

### Item 707, Connector Designer™ Software .....

CableEye's Connector Designer lets you create custom graphic images for unusual connectors not found in our library. This application aims primarily at the many and varied kinds of circular connectors found in military and aerospace applications and permits you to choose a graphic size, position, and pin numbers, as necessary. The software will create a wire frame image, or will accept your photographic image of a connector in .png or .bmp form as shown on the right over which you may apply the pins, and pin numbering, if pin designations do not appear in the photo. Note that our standard software includes an automatic graphic tool for rectangular, D-shape, and matrix connectors, so for these types of images, you do not need the Connector Designer. However, if you need graphic images for circular or oddly shaped connectors, order the Connector Designer with your system. Site license permits company-wide use with all CableEye systems.

Site License!



Connector Designer Screen Shot (Item 707)

#### What's a "Site License"?

When purchasing software with a site license, you purchase it once for ALL of the CableEye testers present at your facility (same building). If you need this optional software for use at different facilities, you must purchase an additional site license for each facility.

# OPTIONAL SOFTWARE for Custom Reports, Labels, Standalone Operation

## Item 860, Custom Reporting and Labeling Option.....

### Item 861, Custom Labeling Option Alone.....

The CableEye application that comes with each tester includes standard reporting forms for printing a cable's netlist with schematic, a differences list showing wiring errors, a batch report when logging test results, and a report for intermittent connection errors. It also includes a variety of standard label forms you may use for printing cable, carton, or ID labels. Order the Custom Reporting and Labeling Option if you wish to create *fully-customized reports and labels* for special purposes. This option will permit you to add your company logo to each report, bar code fields, custom title blocks, and choose how and where cable data appears on the report. Requires some knowledge of database or Visual Basic™ form creation. Site license permits company-wide use with all CableEye systems. **Site License!**

When using the Labeling Option Alone (Item 861), a simplified setup does not require any prior experience with form creation or labeling programs. Will work with any printer having a Windows driver. Site license permits company-wide use with all CableEye systems. **Site License!**

### Item 729, Standalone Software License.....

The CableEye application software supplied with any tester you purchase requires that the tester be connected to your computer to function. Order this standalone license if you wish to install the software on additional computers and operate it without the CableEye test unit being connected. You may find this useful for database management, report printing, label printing, cable design, Macro editing, and log printing. This license also permits installation on a server for company-wide access. When you order this license, your installer CD will include an enabling key for standalone operation. Use this CD to install the software on additional computers, or on your server. (no photo or screen shot available) **Site License!**

Wirelist, Notes, Label Text  
Harness Graphics  
Bar Code  
Custom Title Block  
Company Logo (bitmap)

**CableEye Wiring**  
Name: CardEX3  
530 Main St.  
1394bF Hub1  
MNL F J2  
1394M J1  
DTaxF J3  
Acton Test Facility

**Cable Summary** 6-13-08 3:34 PM  
CableEye Demo Cable  
CAMI Research Inc.

**NOTES**  
CableEye Demo Cable  
CableEye markedly increases productivity in cable assembly and test by taking full advantage of the PC's graphics display, processing speed, disk storage, and printing capabilities. This directly affects your bottom line by saving technician time, ensuring consistent lamp-proof testing, and improving documentation.

**LABEL**  
CABLE CX3-G  
CableEye Demo Cable  
PASSED INSPECTION  
CAMI Research Inc.

Line	Hub1	J1	J2	J3	Value	Color
1	1		2			
2	2		1			
3	+3		-3		0.59 V	
4	4	3				
5	5	1			530 kΩ	
6	6	4				
7	7	2				
8	8			C		
9	9			B		

CableEye™ by CAMI Research Inc. - Page 1/1 -

Example Custom Report (Item 860)

**CAMI Demo Cable 4**

Status: **PASS**

Inspector: **ERIK**

Test Date: **06-15-2008 14:17:52**

CAMI Research Inc.  
Acton, MA 01720

\* 1 A 7 8 2 5 - A - \*

Example Custom Label (Items 860, 861)

## VALIDATION PROCEDURE

### Item 831, Software Validation Procedure.....

Intended for the main CableEye Software, this written procedure with checklist identifies specific software functions to test and gives the expected results to observe. Use this for regression testing to validate software function when installing new releases or meeting standards requirements. Two-hour test by technician familiar with tester operation. Free upgrades on request when the procedure is expanded to reflect the addition of new software functions.

CABLENAME

"Status: " **TESTRESULT**

"Inspector: " **OPERATOR**

"Test Date: " **TESTTIME**

"C:\ow\Fie.bmp" "CAMI Research Inc."  
"Acton, MA 01720"

Layout Layout Preview Preview

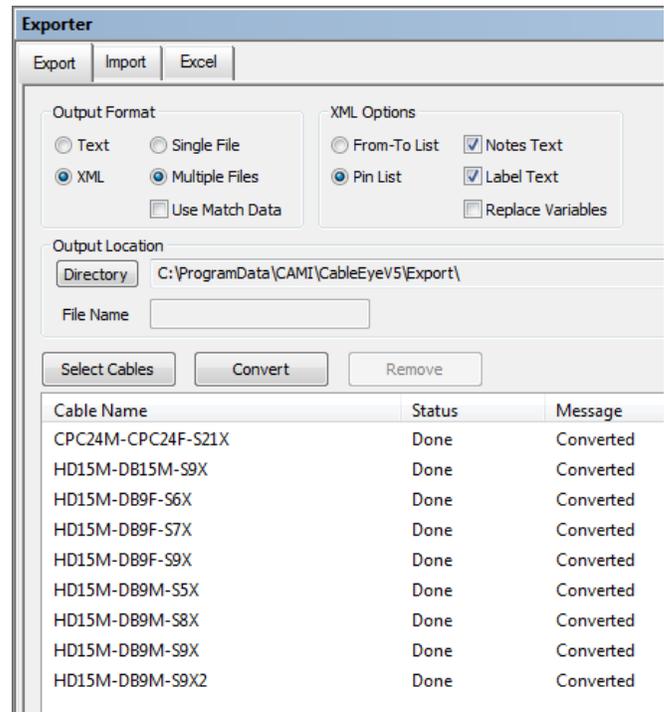
Custom Label Setup Screen (Item 860, 861)

# OPTIONAL SOFTWARE for Export/Import and Custom Software Integration

## Item 709, Exporter Software .....

CableEye stores your custom cable and harness data in its own internal format especially optimized for wire-list searching. Use our Exporter software to export and import cable data in standardized formats. Exported cable data may then easily be imported into commercial database, spreadsheet, or word processor software for custom report generation. You may also import wirelist text back into the internal CableEye format. Exported data may be organized in several forms: (a) as a From-To list in which one connection appears on each line; (b) as a Single-Column Pin List in which all connections to a wire appear on one line with connector and pin number individually specified for each connection (good format for large wire harnesses); (c) as a Multi-Column Pin List in which all connections to a wire appear on a single line with pin numbers separated by tabs (or commas) and in order by connector (good format for cables or small wire harnesses).

At present, we support files with tab- and comma-separated fields, or in XML format. We plan to support other more specialized formats in the future. Contact us for further information or to request the addition of a new format. Site license permits company-wide use with all CableEye Systems. **Site License!**



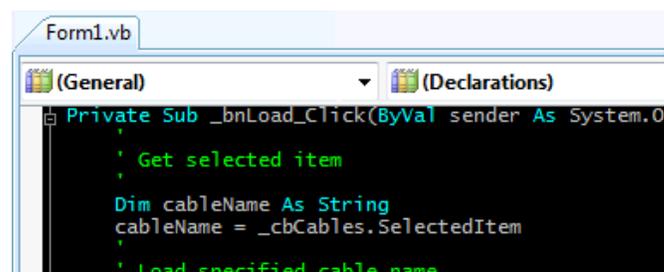
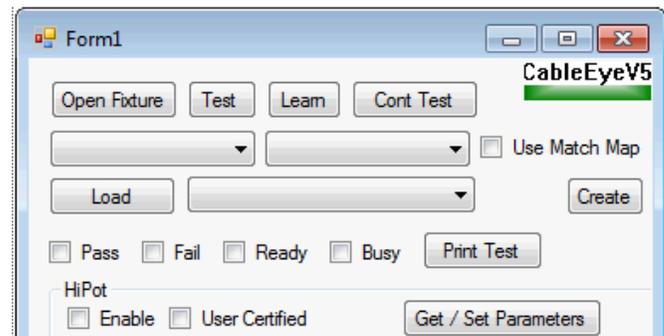
Exporter Software Screen Shot (Items 709)

## Item 730, Win32/.NET API Software License with LabVIEW™ Interface .....

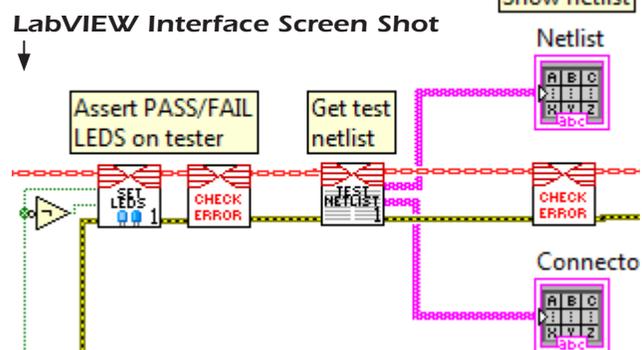
The CableEye tester normally ships with a complete software application for production, incoming inspection, and R&D. We also offer an optional Application Programming Interface (API), a software library that enables control of the tester by an external program. Using the API, test engineers may now write software for CableEye in Visual Basic, C#, any other .NET-based language, or from any other software environment capable of hosting our ActiveX control. We also include a LabVIEW™ interface that lets you integrate CableEye tester control directly into your LabVIEW programs.

The API provides a library of software primitives used to exercise control over all basic functions of the tester. This permits engineers to embed the tester's function within a larger system that may include electrical cable lockdown, label printing equipment, pass-fail marking devices, diverter gates, and automatic molding equipment. Engineers may also write their own fully-custom user interface for the tester for special, simplified applications like a touch-screen display.

The API software includes the development environment for creating custom control screens and integration with external software. Runtime modules created with this software may be used without further license fees on any other CableEye testers within your organization. We also include the source code for several working examples that you may use as a reference or modify to suit your needs. This option requires some knowledge of programming. **Site License!**



VB Interface Screen Shot



LabVIEW Interface Screen Shot

## OPTIONAL SOFTWARE for Guided Assembly and Synthetic Speech

### Item 728, AutoBuild™ Guided Assembly Software .....

CableEye's AutoBuild™ software provides guided assembly with speech for cable and wire harness manufacturing. You may choose among several modes of operation, depending on the nature of your application. When the far end(s) of the cable or harness can be electrically connected to the tester ("2nd-sided pinning"), the technician touches an unterminated wire using either a probe (included with all testers), or a finger with wrist strap (Item 859, p.41), and the software reads the intended connection point using synthetic speech. The software also shows a connector graphic with the target pin highlighted. Once the connection is made, audible feedback confirms a proper connection or warns of an error.

When the far end of the cable or harness has not yet been assembled or cannot be electrically connected to the tester ("1st-sided pinning"), you may use one of two methods to assist in assembly: (a) blind assembly in which the software reads the next pin to be assembled and shows a graphic of the target pin, but cannot sense insertion (no mating connector necessary); and (b) light-guided assembly in which the mating connector is loaded with LED light fibers to illuminate the target cavity from the inside, thus eliminating the need for a computer screen (requires the Light Director™ board, Item 767A, p.30). Note that the Light Director system has been shown through field testing to improve productivity by at least 30% and up to 50% over manual methods. Refer to our web site for more information on each of these guided assembly methods.

Synthetic speech increases throughput, and helps the technician avoid repetitive motion injury to the neck and shoulders by eliminating the need to look constantly between the workpiece and the videoscreen. A simple half-open headset permits the speech to be easily heard in a noisy environment without interfering with other workers.

When finished, a printed report shows construction time and operator performance. Assembly times and error data may be logged for future study. Programmable tones accompany the graphic screen to give clear signals to the operator when good connections are completed or when incorrect connections, resistance violations, or reversed diode insertions are detected. **Order one AutoBuild option per workstation; this is not a site license.** Required for Light Director™ (Item 767A/726A, p.30). Video Demonstration on CAMI Web site!

*Note: AutoBuild is not compatible with the M2U-Basic Model.*

### Item 792, AT&T Natural Voices Voice Fonts .....

These voice fonts provide clearer, more easily understandable speech than the voice fonts typically included with your Windows™ operating system. **Order one voice font per workstation; this is not a site license.** Available in various languages:

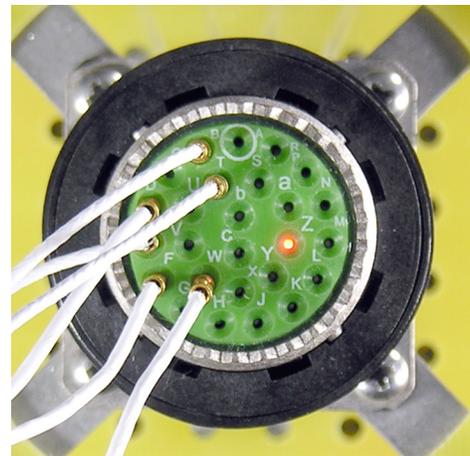
<b>English:</b>	Item 792A Male	Item 792B Female
<b>Spanish:</b>	(male not available)	Item 792C Female
<b>German:</b>	Item 792D Male	Item 792E Female
<b>French:</b>	Item 792F Male	Item 792G Female



**AutoBuild™ Guided Assembly with Speech**  
Setup for 2nd-Sided pinning with Electrical test.  
Target pin highlighted and read aloud. (Item 728)



**AutoBuild Screen Image**  
Setup for 1st-Sided pinning.  
Target pin highlighted and read aloud.



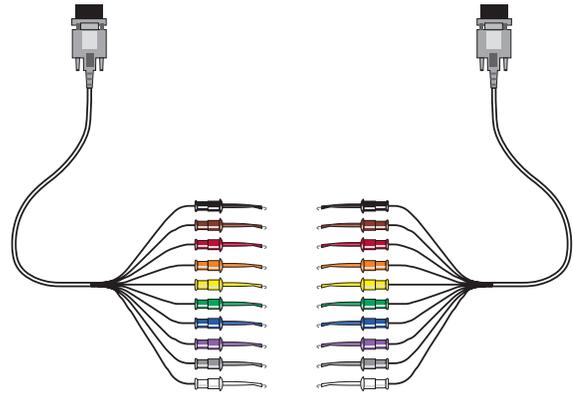
**AutoBuild with the Light Director**  
Setup for 1st-Sided pinning. Target cavity is illuminated from below with LED light fiber.  
See "Light-Guided Assembly" on p.30.

## ACCESSORIES

**Item 710, Minihook Test Cables** (set of two).....

**Item 711, Minihook Test Cable** (each).....

Allows testing of bare wire terminations. Each cable attaches to CableEye with a DB9 connector terminating in 10 color-coded minihook test clips for testing connectorless cables, PC boards, and backplanes. Special connector graphics show a color image of the actual test probes with the measured wiring. Use both probes together, or one probe alone with a connectorized cable at the other end to determine wiring terminations in a sealed connector. *Requires CB15 (Item 745) for use.*



**Item 714, Footswitch Control**.....

Connects to the REMOTE socket of all CableEye testers, except the M2U-Basic, which doesn't have a remote socket. Functions exactly like the TEST pushbutton and permits hands-free operation during batch testing. Constructed of rugged, heavy-gauge metal for long life in an industrial environment. Secures to a fixed base or floorboard using mounting holes in the base. This low-profile design rises only 0.75" from the floor, and its 2.5" x 3.5" dimensions require little room on your work-area floor. Includes a 10-foot cord with a miniDIN8 connector. *Cannot be used with M2U-Basic!*



**Footswitch**  
(Item 714)

**Item 850, 64-pin IDC Socket with Strain Relief**.....

Attaches to a 64-conductor flat cable (such as Item 852) to build an extension from the 64-pin headers on CableEye.



**64-Pin IDC Socket**  
(Item 850)

**Item 851, 64-pin Vertical IDC Boardmount Header with Ejection Latches (PCB mount)**.....

Interfaces custom PCB connector fixtures of your own design, or mounts in the "Custom" position of the CB2 or CB2A boards (Items 732 and 732A) for testing 64-conductor flat cable. Identical to the connectors used on CableEye control modules (for example, Item 821U).



**64-Pin Vertical Boardmount Header**  
PCB Pins  
(Item 851)

**Item 851R, 64-pin Right-Angle IDC Boardmount Header with Ejection Latches (PCB mount)**.....

Like Item 851, this header interfaces custom PCB connector fixtures of your own design but mounts at a right angle to the PCB board (connector pins parallel to PCB surface). Identical to the 64-pin connectors used on CableEye attached expansion modules (for example, Item 823).



**64-Pin Right-Angle Boardmount Header**  
PCB Pins  
(Item 851R)

**Item 852, 64-conductor IDC Flat Cable**.....

For use with IDC connectors (Items 850 and 853). Available in spools of 250 feet; inquire about spool price.



**64-Conductor Flat Cable**  
(Item 852)

**Item 853, 64-pin Vertical Surface-Mount IDC Header with Ejection Latches and Mounting Brackets**.....

Mounts on harness boards or other flat surfaces to link mating connectors to a removable 64-conductor flat cable.



**64-Pin Surface-Mount Header (IDC)**  
(Item 853)

## **ACCESSORIES** (continued)

### **Item 854, 64-Conductor Pre-Assembled Cable** .....

We mount 64-pin IDC headers at each end, assemble and test. For applications requiring a connector at just one end, order twice the length you need and cut in half. Rated to 500 Vdc.



**64-Conductor  
Pre-Assembled Cable**  
(Item 854)

### **Item 855, 64-pin Boardmount Socket** .....

Use this connector to interface custom-designed CB boards to the CableEye control module or QuickMount Housing (Item 712, p.9). Minimum order \$50 by purchase order, or Qty 2 by credit card.



**64-Pin  
Boardmount Socket**  
(Item 855)  
Item 855 mounted to  
CableEye CB board

### **Item 856, CB Board Extension Cable** .....

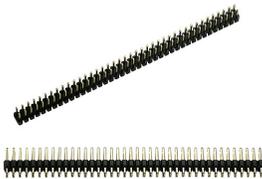
If you need to test cables less than 5" long, remove one CB board from the fixture and electrically reconnect it using this 64-conductor extension cable. You may then position the free-floating CB board as close to the second CB board as necessary to accommodate short test cables; see photo on the right. Standard length is 12". Custom lengths are available. Rated to 500 Vdc.



**CB Board Extension Cable** (Item 856)

### **Item 862, 80-pin Bare Header with Breakaway Pins** .....

Use in CB2 boards for custom configuration or any application that accepts 0.025" square posts on a 0.1" x 0.1" grid.



**80-Pin Vertical  
Bare Header with  
Breakaway Pins**  
(Item 862)



**AMPMODU  
Socket Body and Pins**  
(Item 863)

### **Item 863, AMPMODU™ Socket Body and Pins** .....

Consists of a 64-pin socket body with open cavities and a kit of 65 gold-plated female crimp pins (64 plus 1 extra) for 22-26 gauge wire. When assembled, this socket plugs into any of the 64-pin headers used on CableEye testers or expansion modules and would be employed when building rugged custom interfaces where IDC flat cable would be inappropriate, or where test voltages up to 2100 Vdc or 1200 Vac must be sustained. Crimp pins suitable for other gauge sizes or with different plating are available; contact us for information. *Note: appropriate crimping tool required!*

### **Item 864, 64-Conductor Pre-Assembled AMPMODU™ Cable..**

We use two AMPMODU 64-pin sockets as described above to build a female-to-female cable with discrete wire suitable for high voltage testing up to 2100 Vdc and 1200 Vac. Crimped gold contacts ensure low-resistance, strain-relief connections. Custom-assembled to the length you specify. Recommended for high accuracy resistance measurements or when test voltages exceed 500 V.



**AMPMODU Cable  
64-Pin, Assembled**  
(Item 864)

### **Item 868, 64-pin Header Isolator™ Set (two)** .....

Use this adapter cable to protect the built in connectors from broken pins and wear when attaching cables directly to the tester. It connects to any 64-pin header in either control modules and expansion modules on the low voltage series testers. 500 Vdc Max.



**64-Pin  
Header Isolator**  
(Item 868)

## MISCELLANEOUS ITEMS

### Item 857, Tilt Stand for Control Module.....

Mount these two sturdy aluminum brackets to the base of M2U, M3U or M4 Series testers to tilt the unit forward at a 30° angle. Rubber feet protect the table top, and holes in the bottom flange of these brackets permit them to be bolted to the work table if desired. May be used with expansion modules attached. Recommend for high-volume production stations or when using our Light Director™ connector assembly system (p.30). Will not work with older model M2U-Basic testers (Item 810U) having serial numbers earlier than 004350. Includes two brackets, screws, and installation instructions. QuickMount™ Housing Tilt Stands are also available (Item 712A, p.9).



**Control Module  
Tilt Stand  
(Item 857)**

### Item 725, CB Board Storage Rack.....

Conveniently store CB connector boards not in use. Twenty slots will hold between ten and twenty boards; certain boards, such as CB4, require two positions because of the height of the connectors. This 7" x 20" rack is made of rugged red or black plastic, weighs 2 lbs, and has carrying handles on the front and rear. Also available built into a carrying case – see Item 704B, next page.

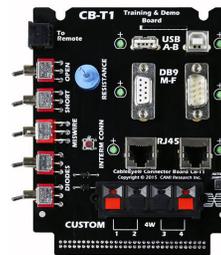


**CB Board  
Storage Rack  
(Item 725)**

*NOTE: Color may be Red or Black, depending on availability.*

### Item 800, CB-T1 Training and Validation Board.....

Use this board to familiarize new employees with the CableEye test system. Training may be self-directed with this board to quickly demonstrate how the system responds to opens, shorts, miswires, diodes, resistance, and intermittent connections. As a system validation tool, the CB-T1 allows customers to verify the tester functions properly by quickly sampling the full spectrum of fault detection without use of example fault cables. Requires software dated June 2015 or later.



**Training and  
Validation Board  
(Item 800)**

### Item 701U, M2U Power Module.....

Provides 9 Vdc at 1.3 A for operation of the CableEye hardware. Input 100-240 Vac, 50-60 Hz. USA prongs. Lightweight, efficient switching regulator.



**M2U and M3U  
Switch-Mode  
Power Supply  
(Item 701U or 703U)**

### Item 703U, M3U, M3UH, M4 Power Module.....

Provides 18 Vdc at 1.0A for operation of the CableEye hardware. Input: 100-240 Vac, 50-60 Hz. USA prongs. Lightweight, efficient switching regulator.

### Items 706E, 706B, 706A, Power Module Prong Adapters for Europe, the UK, and Australia (respectively).....

Adapts wall-module prongs to appropriate country standard. This is an additional charge if we replace the USA prongs with the prongs intended for the listed countries.

**Prong Adapters for  
Europe, UK, and  
Australia  
(Item 706)**



### Item 721B, 3.3A Power Supply for 640+ TP expanded systems up to 2560 TP Systems.....

Provides 18 Vdc regulated output for M3U and M4 testers with Expansion Modules. Input 100-240 Vac, 50-60 Hz. Standard IEN 3-prong equipment socket accepts power cords from any country. Power cord provided for USA and Europe plugs. Power cord not included for UK or Australia.

**Regulated  
Desktop  
Power  
Supply  
(Item 721B)**



# MISCELLANEOUS ITEMS *(continued)*

## Pelican™ Carrying Cases, 704, 704E

Item 704, (M2U, M3U, M4 Testers, 128 - 256TP).....

Item 704E, (M2U, M3U, M4 Testers, 384 - 512TP).....

This rugged, Pelican case includes a foam-lined compartment for a CableEye tester up to 256 test points (512 TP for 704E), power module, USB cable, and one or two board sets (depending on the board type). The mechanical hinges and latches are designed for long-term durability. The cover includes a rubber gasket to block moisture and prevent outside air from penetrating the case. Includes lock and key. 20" long, 14" wide, and 5" deep. Color: Tan.

Item 704C,F, Rolling Pelican™ Carrying Case.....

Item 704D,G, Rolling Pelican™ Carrying Case.....

See Item 704C, D, F, G on Page 11 for further details.



**Rolling Pelican Case**  
(Item 704C,D,F,G)



**QC Labels**  
(Item 876)

Item 877, HVX-Series Protective Cover..... **contact us for pricing**

Antistatic, water-resistant, dust cover in frosty clear taffeta vinyl with red trim.

Item 876, QC Labels..... **contact us for pricing**

A trust indicator: Apply to a product to show your customers that it passed an electrical test with a high quality tester. Self adhesive, 0.5" dia. labels, on rolls, 4/row. Graphic is 0.4" dia.

Item 718, Probe Cable.....

All new M2U, M3U, M4 and HVX testers include a probe like this when ordered (*not included with M2U-Basic testers*). Order this item as a replacement or an extra. Connect this probe to the DB9 connector on the right side of the tester and use it to identify pins or bare wires using CableEye's Probe function.

Item 859, Wrist Strap.....

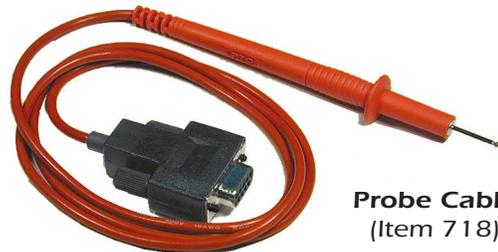
Use this optional wrist strap in place of the probe above to touch wires, pins, or electrical contacts of interest with your fingers, freeing the hand that would normally hold the probe. A one Megohm resistor isolates the body contact from CableEye but allows sufficient current to flow for detection. Use with CableEye's Probe function, the AutoBuild guided assembly software (Item 728, p.37), and Pin-Map (Item 708, p.34). M3U, M4, or HVX testers only!



**Pelican Carrying Case (Item 704)**



**Pelican Carrying Case**  
(Item 704, 704E)



**Probe Cable**  
(Item 718)

*Color may be Red or Black depending on availability.*



**Wrist Strap**  
(Item 859)

## **EXTENDED WARRANTY**

Item 700, One-Year Standard Warranty Renewal, M2U, M3U, M4 series.....

Item 700E, Units with 1-7 Expansion Modules.....

Item 700E8, Units with 8+ Expansion Modules.....

Item 700H, One-Year Standard Warranty Renewal, HVX series.....

Item 700HE, Units with 1-3 Expansion Modules.....

Item 700HX, Units with 4+ Expansion Modules.....

Item 700L, One-Year Limited Warranty Renewal, HVX series.....

Item 700LE, Units with 1-3 Expansion Modules.....

Item 700LX, Units with 4+ Expansion Modules.....

### **WARRANTY REPAIRS**

Refer to [camiresearch.com/repairs](http://camiresearch.com/repairs) when you suspect a tester error. Follow the instructions given for when and how to send your tester for repair.

### **Standard Warranty**

All new CableEye systems include a standard one-year warranty on the test fixture and any associated hardware (such as connector boards<sup>a</sup>). We will correct at no charge to the customer any electronic or mechanical failures that do not result from abuse, wear-out, or lack of proper maintenance. During the warranty period, you may obtain free software updates from the Customer Services section in our website, discounted pricing on select optional software and customized services, access to a loaner<sup>b</sup> and to for-fee low voltage tester calibration expedite service<sup>c</sup>, and free technical support. This support includes online training for your new employees. For additional training opportunities, see [camiresearch.com/training](http://camiresearch.com/training).

We continually improve and advance the software by adding new capabilities, adding new reporting forms, ensuring compatibility with the latest Windows operating systems, and correcting problems reported to us by our customers. All software upgrades are backward compatible to every tester we have ever made!

### **Standard Warranty Coverage Summary**

- 1 - One year warranty period (renewable)
- 2 - Repair of unprovoked hardware failures (parts & labor)
- 3 - Free software updates/upgrades
- 4 - Free Tech Support (includes online training for new employees)
- 5 - Discounted pricing on select software options
- 6 - Discounted pricing on customization services
- 7 - Loaner tester<sup>b</sup>
- 8 - Access to for-fee low voltage tester calibration expedite service<sup>c</sup>
- 9 - TeamViewer remote login support when possible

### **NOTES**

- a - Included when all CableEye testers under ownership by the company are in warranty.
- b - Subject to availability.
- c - With expedite service, CAMI will carry out best effort to complete calibration and to ship it back the same day. Contact us at least one week in advance to request and book this service. Take necessary steps to ensure your tester arrives here by 10:30am EST the morning of the scheduled date.

### **Standard Warranty Renewal**

Before the end of the warranty period, you may purchase a further one-year warranty extension (see item numbers at top of page). Warranty renewal continues coverage as per our Standard Warranty. When purchasing a new tester, you may order the extended warranty in advance for as many years as desired to ensure future coverage at the same price.

**Renewing an Expired Warranty:** Expired warranties may be renewed with a reinstatement fee. If your current software is v5.3 or earlier, you will also need to purchase a software upgrade to reactivate the warranty with subsequent free software upgrades. Contact us for details.

### **HVX Limited Warranty**

For HVX series testers, Standard Warranties can be renewed for four more years. Thereafter, annually renewable Limited Warranties are available. The Limited Warranty is identical to the standard warranty except that relay boards are excluded.

**Note:** An HVX-series tester will be reinstated under a Limited Warranty when the tester warranty has lapsed for a year or more.

### **Warranty & Calibration Contracts**

For customers with multiple CableEye testers, simplify management of your testers by setting up a yearly support contract for all of your testers to include warranty renewal, calibration, or both. Save the hassle of continually renewing individual testers as they expire at different times through the year, and receive a discount on the total cost. Contact us for details.

Refer to our website for warranty details: [camiresearch.com/warranty](http://camiresearch.com/warranty)

## **CALIBRATION**

Item 717, M3U, M4 Series Calibration (control module alone).....  
 Item 717E, Units with 1-7 Expansion Modules .....  
 Item 717E8, Units with 8+ Expansion Modules.....

Item 717H, HVX Series Calibration (control module alone).....  
 Item 717HE, HVX Series Calibration (1-3 expansion modules).....  
 Item 717H4, HVX Series Calibration (4+ expansion modules) .....

We recommend calibration of CableEye Model M3U, M4 or HVX-Series testers yearly. All HVX series testers undergo a general inspection and cleaning before calibration. Our trained experts remove the cover (not otherwise necessary for calibration alone), inspect, clean, and check for the need to install any applicable firmware upgrades (three microcontrollers inside).

Follow service instructions at [camiresearch.com/calibration](http://camiresearch.com/calibration) for ordering and shipping. We will normally complete the calibration and return ship to you within 1-2 business days for low voltage testers and 2-4 business days for high voltage testers. A Calibration Certificate with data is included for your records.

Calibration kits are available. Contact us for details.

Item 780, CB50 Resistance Calibration Verification Board.....

The Resistance Calibration Check Board allows you to periodically verify proper resistance measurements of the CableEye tester.

A range of precision resistors and two diodes cover all 64 test points available on this board and span values from 0.5 Ω to 4.6 MΩ. Manually move the board to additional banks and retest to cover all test points. If you have expansion modules, you may wish to order a CB48A Header Isolator, Item 778A, to permit connection of the board to expansion modules.

Item 782, CB52 4-Wire Calibration Verification Board.....

Similar to the check boards above, the 4-Wire Calibration Verification Board allows you to periodically verify proper 4-Wire resistance measurements of the CableEye tester. 4-Wire testing is an optional, add-on module that may be purchased with any new hipot system, or added to an existing high voltage tester as an upgrade. Requires software release dated Mar. 2017 or later.

## **SOFTWARE UPGRADE**

Item 726, CableEye Software Upgrade (earlier than v5.4) .....  
 Item 726A, CableEye Software Upgrade (earlier than v5.4, only if renewing warranty at the same time, see previous page for warranty renewal options) .....  
 Item 726B, CableEye Software Upgrade (from v5.4 or later).....

All new CableEye systems sold by CAMI Research include the latest software with one year of free software updates. This item is for customers who own older CableEye equipment with outdated software. The software upgrade includes CD ROM, installation instructions, and upgrades any optional software previously purchased with your system such as PinMap, Connector Designer, or AutoBuild.

Item 726C, CableEye Software Upgrade for Multiple Testers .....  
 ..... (discounted price, contact us for a quotation)

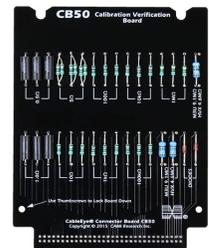
For companies with two or more CableEye testers currently running obsolete software, **upgrade all testers at one time** at a discounted price. Contact us with the serial numbers of your testers for a quotation. All testers owned by your company must be upgraded to qualify for a discount.

Refer to our web site for further detail:

**CableEye Calibration:  
 Why, When, and How**  
[camiresearch.com/calibration](http://camiresearch.com/calibration)

*Note: CableEye Models M2U and M2U-Basic do not require calibration!*

**CB50**  
 Calibration  
 Verification  
 Board  
 (Item 780)



**CB52**  
 4W Calibration  
 Verification  
 Board  
 (Item 780)



# CUSTOM INTERFACE DEVELOPMENT

## Item 899C, Custom Connector Interface or Mating Harness Assembly, Quotation Provided on Request .....

We will design and build custom interfaces for your unusual cables and wire harnesses. The interface may employ mating connectors hard-wired to a CB8 or CB30 board, adapter cables, a connector panel, a mating harness, or other configuration based on our discussion with your technical personnel. See examples at right. After we develop an initial plan and receive sample cables and mating connectors from you, we will evaluate the requirements and provide you with a quotation. Allow two to four weeks for design and assembly once we receive your approval. When complete, you will receive a “turnkey” solution – tested and ready to use, complete with setup instructions.

In order that we produce an accurate quotation, you need to provide us with:

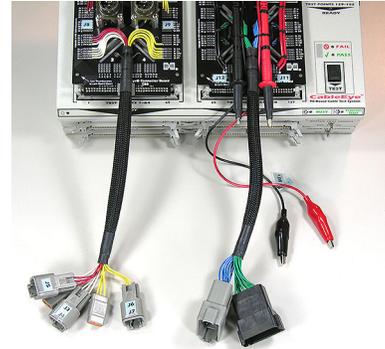
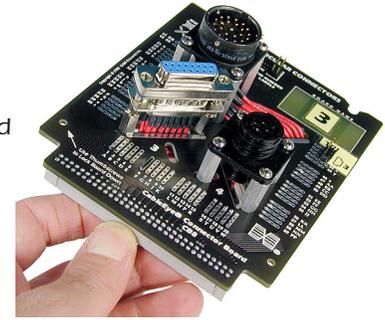
- 1 – A sample cable or harness.
- 2 – Mating connectors or adapter cables.
- 3 – A wire list or schematic of the cable or harness.

Once you place your order, we will:

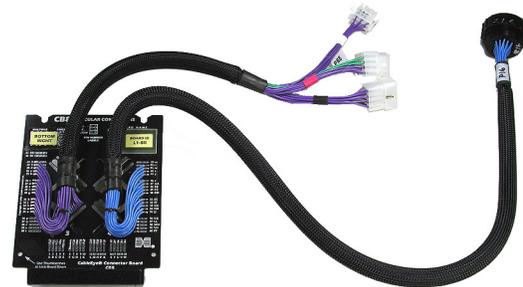
- 1 – Design the custom interface, including layout plan, determining the best connector orientation, and design mock-up to ensure fit and function. We take special care to design an interface that will be easy to setup and use for efficient production.
- 2 – Design any custom printed circuit boards that may be required as specified in the quotation.
- 3 – Assemble any adapter cables that may be necessary.
- 4 – Cut and strip wiring, then mount and solder mating connectors or adapter cables, as appropriate, to CB8, CB30, or other standard boards. If a custom printed circuit board is designed for the project, it will be assembled at this time.
- 5 – Create a software interface to the CableEye tester.
- 6 – Design any custom graphics that may be necessary.
- 7 – Label the boards, cables, connectors, and interface as necessary.
- 8 – Write setup and operating instructions with any photographs or drawings that may be needed.
- 9 – Perform final test and cleanup of the interface.

We offer a one-year warranty against defects in workmanship. Contact us for further information or to arrange sending cable samples and mating connectors.

Circular and Dsub Connectors Mounted on a CB8 Board



Adapter Cables, with Alligator Clips to Accept Lugs on Flying Leads



Adapter Cables for a Complex Four-Board Harness Interface



Adapter Cable and Flying Leads for Automotive Harness



Elco 56-pin Male and Female Connectors



Connector Panel for Custom PLC Connectors and Flying Leads